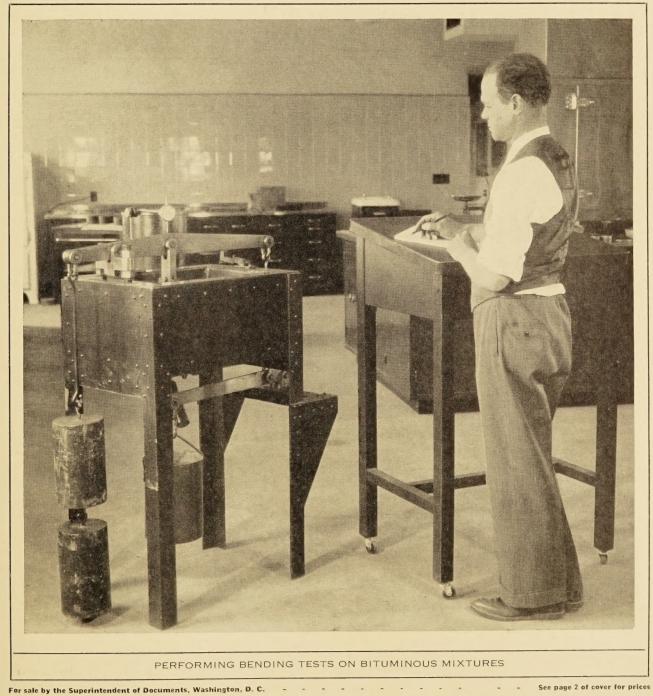


## FEDERAL WORKS AGENCY PUBLIC ROADS ADMINISTRATION

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## JUNE 1940



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## FEDERAL WORKS AGENCY PUBLIC ROADS ADMINISTRATION

D. M. BEACH, Editor

Volume 21, No. 4

June 1940

The reports of research published in this magazine are necessarily qualified by the conditions of the tests from which the data are obtained. Whenever it is deemed possible to do so, generalizations are drawn from the results of the tests; and, unless this is done, the conclusions formulated must be considered as specifically pertinent only to described conditions.

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# CHEMICAL TREATMENT OF CHERT-GRAVELS FOR USE IN BASE-COURSE CONSTRUCTION

## BY THE DIVISION OF TESTS, PUBLIC ROADS ADMINISTRATION

Reported by E. A. WILLIS, Associate Highway Engineer, and P. C. SMITH, Junior Highway Engineer.

THIS REPORT is the fourth in a series describing investigations of materials for base-course construction. Previous reports have described laboratory and circular track tests on sand-clay and sandclay-gravel materials and on nonplastic materials with admixtures of water-retentive chemicals.

The present report is the result of investigations in which three chert-gravels from Alabama were tested in the outdoor circular track. The chert-gravels tested were representative of a class of local materials found to such an extent in the Southeastern United States as to be important in road construction. They consist of mixtures of coarse chert particles and fine material made up of dust of fracture and clay. As a class they have given satisfactory service when used as surface courses, but have caused failures in numerous instances when used as base courses because of excessive amounts of the active binder which they usually contain.

Sand and granulated slag were used to reduce the plasticity index of the plastic chert-gravel that was investigated. Due to the presence of finely divided silica in the chert it was felt that the addition of lime might reduce the activity of the natural binder and form a cementing agent through puzzolanic action. Consequently, an admixture of hydrated lime was used in three sections to determine its effect on the behavior of the chert-gravels as base courses.

The circular track used in these investigations was the same as was used in the studies of water-retentive chemicals as admixtures with nonplastic road-building materials which have been reported previously.<sup>1</sup> The tire equipment was size 30 by 5, of the high-pressure type, requiring an inflation pressure of 80 pounds per square inch. The load imposed by each wheel was 800 pounds until near the end of the test when it was increased to 1,000 pounds.

Distributed traffic, which was used for compacting the base course and the surface treatment, was obtained by gradually shifting the rotating beam longitudinally with respect to its axis of rotation. Concentrated traffic, which was used after the surface treatment had been constructed, was obtained by locking the sliding pivot of the beam in such a position that the wheels pursued two concentric circular courses whose center lines were about  $2\frac{1}{2}$  inches on either side of the center line of the test sections.

## COMPOSITION AND TESTING OF TRACK SECTIONS DISCUSSED

Six sections were tested in this investigation. Each section was 18 inches wide, 6 inches deep, and approximately 6.3 feet long.

Three chert-gravel materials were used in the track sections. Chert A was a mixture of materials from two

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pits in Alabama having similar test constants. This mixture had a liquid limit of 46 and a plasticity index of 20. Chert B was from a single pit in Alabama and had a liquid limit of 25 and a plasticity index of 2. Chert C was a composite of 11 samples which had been taken from chert base courses in Alabama at locations where base failures had occurred.

The compositions of the six sections in the track are given in table 1. Section 1 consisted of 45 percent of chert A and 55 percent of Potomac River sand; section 2 consisted of 43 percent of chert A, 52 percent of Potomac River sand, and 5 percent by weight of hydrated lime; section 3 consisted of 35 percent of chert Å and 65 percent of granulated slag; section 4 consisted entirely of chert B; section 5 consisted of 95 percent of chert B and 5 percent of hydrated lime; and section 6 consisted of 95 percent of chert C with a 5 percent hydrated lime admixture. The quantity of sand and granulated slag used in sections 1 and 3 was that required to reduce the plasticity index of chert A from 20 to approximately 6. Section 2 was identical with section 1 except for the admixture of 5 percent of hydrated lime.

The gradings and soil constants of the mixtures used are given in table 2. The effect of the hydrated lime in increasing the liquid limit and reducing the plasticity index can be seen by comparing the analyses of section 1 with section 2 and section 4 with section 5.

TABLE 1.—Composition <sup>1</sup> of sections of	of test track	ck
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Section No.	1	2	3	4	5	6
Chert A	Percent 45	Percent 43	Percent 35	Percent	Percent	Percen
Chert C. Potomac River sand	55	52				9
Granulated slag Hydrated lime		5	65		5	

<sup>1</sup> Percentage based on dry weight.

TABLE 2.-Gradings and soil constants of mixtures used in track

Section No.	1	2	3	4	5	6
Grading:	Percent	Percent	Percent	Percent	Percent	Percen
Passing 1-inch sieve	100	100	100	100	99	100
Passing 34-inch sieve	99	99	100	97	92	93
Passing 3%-inch sieve	89	90	92	85	79	78
Passing No. 4 sieve	80	81	87	70	63	60
Passing No. 10 sieve	65	64	60	55	46	44
Passing No. 40 sieve	44	37	.35	44	33	29
Passing No. 200 sieve	19	12	19	36	26	1
Passing 0.005 mm	7	5	6	11	11	1
Dust ratio <sup>1</sup> Tests on material passing No. 40	43	32	54	82	79	55
sieve: Liquid limit	22	28	24	25	36	3
Plasticity index	8	0	5	20	0	1

<sup>1</sup> Dust ratio=100 [percentage passing No. 200 sieve]

<sup>&</sup>lt;sup>1</sup> Studies of Water-Retentive Chemicals as Admixtures with Nonplastic Road-Building Materials, by E. A. Willis and C. A. Carpenter. PUBLIC ROADS, vol. 20, No. 9, November 1939.

In constructing the test sections sufficient water was added to the aggregates to bring the fraction passing the No. 4 sieve to its optimum moisture content as previously determined by the A. A. S. H. O. standard compaction test, with a slight excess for wetting the coarse aggregates.

The moisture contents of all sections immediately after being placed in the track and at the time of failure or end of test are shown in table 3, together with the optimum moisture contents for the fraction of the materials passing the No. 4 sieve.

 TABLE 3.—Moisture contents immediately after construction and at the end of test, and optimum moisture contents of the fraction passing the No. 4 sieve

Section No.	Optimum moisture content of fraction pass- ing No. 4 sieve <sup>1</sup>	Moisture content of sections after placing <sup>2</sup>	Moisture content of sections at time of fail- ure or end of test <sup>2</sup>	
1	$\begin{array}{c} Percent \\ 11. \ 6 \\ 14. \ 0 \\ 14. \ 6 \\ 16. \ 1 \\ 19. \ 6 \\ 15. \ 8 \end{array}$	$\begin{array}{c} Percent \\ 10.4 \\ 11.2 \\ 10.0 \\ 15.2 \\ 16.0 \\ 10.0 \end{array}$	$\begin{array}{c} Percent \\ 9, 9 \\ 14, 6 \\ 12, 3 \\ 15, 1 \\ 19, 0 \\ 16, 7 \end{array}$	

Based on the dry weight of the portion of the aggregate passing the No. 4 sieve.
 Based on the dry weight of the total material.

The procedure for preparing the materials for the track tests, constructing the test sections, and surfacetreating them, was as follows:

1. The aggregates were proportioned by weight from the stock materials and were thoroughly mixed before any water was added.

2. Hydrated lime was added to the materials for sections 2, 5, and 6 and thoroughly incorporated in the dry mixing process.

3. Water was added and mixing continued to distribute the moisture.

4. The moistened mixtures were then placed in the trough of the track in two approximately equal layers, each layer being compacted with pneumatic-tired traffic uniformly distributed over the surface.

5. Compaction with distributed traffic was continued on the top layer for 20,000 wheel-trips, at which time no further subsidence was noted and all sections were in suitable condition for testing.

6. The sections were trimmed smooth.

7. A prime coat consisting of 0.3 gallon per square yard of light tar was applied and allowed to cure.

8. A surface treatment consisting of 0.4 gallon of hot tar and a cover of 50 pounds per square yard of ¾-inchmaximum-size stone was constructed.

9. The treated surface was consolidated by an additional 20,000 wheel-trips distributed over the surface. The surface was well sealed by then and showed no movement.

#### RATING OF SECTIONS BASED ON APPEARANCE AND AMOUNT OF DISPLACEMENT

The behavior of the materials under test was judged on the basis of the appearance of the sections at various stages of the tests supplemented by measurements of vertical displacements of the surface. Previous reports have described the transverse <sup>2</sup> and longitudinal <sup>3</sup> pro-filometers with which the measurements were made.

By means of a planimeter, the area between the initial and each succeeding transverse profile made at that station was measured. That area divided by the width of the track (18 inches) gave the vertical displacement, and the average for the two stations on the section gave the average vertical displacement for that section.

The area between the initial and each succeeding longitudinal profile made in that wheel lane was measured for each section and the area of vertical displacement determined. That area divided by the length of the wheel lane gave the depth of rutting and the average for the two wheel lanes gave the average depth of rutting for the section.

An average vertical displacement of about 0.25 inch, measured after the sections had been surface treated and subjected to the action of concentrated traffic, was observed to be sufficient to cause noticeable damage to the bituminous surface. This is in agreement with conclusions reached in previous investigations using the same apparatus. The amount of rutting measured by the longitudinal profilometer averaged approximately 0.5 inch at the same time the average vertical displacement was 0.25 inch. Since the average vertical displacement depends upon the width of the track, a comparison of average vertical displacement with depth of rutting is only valid for a track having a width of 18 inches.

Changes in behavior of the various sections under altered test conditions are clearly shown by abrupt changes in the slopes of the displacement curves, figure 1.

The schedule of traffic applications and changes in water elevation, with notations on the behavior of the five test sections, are given in table 4. Initial profile. measurements were taken at 40,000 wheel-trips when concentrated traffic was started. The average vertical displacements as measured by the transverse profilometer and the average depth of ruts as measured by the longitudinal profilometer subsequent to that time are shown in figure 1.

All sections compacted well and showed little movement under distributed traffic with no water in the sub-base (0 to 40,000 wheel-trips).

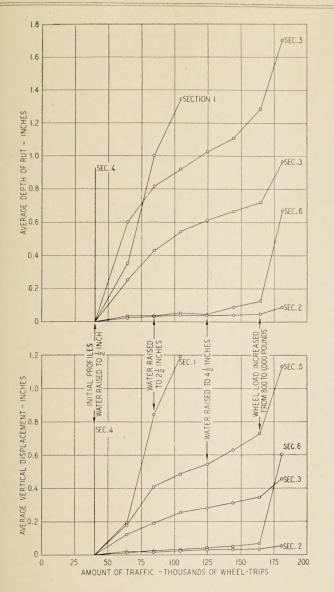
Water was admitted and the level raised to one-half inch above the top of the subbase at 40,000 wheel-trips. The sections were allowed to absorb water overnight. Movement was noticed in the base course of section 4 (chert B) as soon as testing with concentrated traffic was started. At 40,572 wheel-trips, or only 572 wheeltrips after water was admitted to the sub-base, this section had failed completely and was so rough that it had to be removed and replaced with a dummy section before testing could be continued.

Profiles of section 4 after it had failed showed an average vertical displacement of 0.78 inch and an average depth of rut of 0.93 inch. The condition of the section at 40,572 wheel-trips is shown in figure 2.

Testing with concentrated traffic was resumed at 44,972 wheel-trips, 4,400 wheel-trips of distributed traffic having been applied to compact the surface treatment on the dummy section which replaced section 4.

Movement was noticed in section 1, the sand-chert A mixture, soon after testing was resumed. This continued throughout the testing period from 44,972 wheeltrips to 84,400 wheel-trips with the water level onehalf inch above the top of the sub-base. The rutted condition of section 1, caused by lack of stability in the base course, is shown in figure 3.

<sup>&</sup>lt;sup>2</sup> Circular Track Tests on Low-Cost Bituminous Mixtures, by C. A. Carpenter and J. F. Goode, PUBLIC ROADS, June 1936. <sup>3</sup> A Study of Sand-Clay-Gravel Materials for Base Course Construction, by C. A. Carpenter and E. A. Willis, PUBLIC ROADS, March 1939.



June 1940

FIGURE 1.-RATE OF SURFACE DISPLACEMENT OF TRACK SEC-TIONS UNDER TRAFFIC.

Section 5, constructed of chert B with a 5-percent admixture of hydrated lime, was slightly unstable when tested with the water at the ½-inch level. Wheel tracks were plainly visible on the surface and average vertical displacement exceeded 0.4 inch.

Sections 2, 3, and 6 remained in good condition during this period of testing, although the rate of



-Appearance of Section 4 at 40,572 Wheel-Trips, FIGURE 2.-OR 572 WHEEL-TRIPS AFTER START OF TESTING WITH CON-CENTRATED TRAFFIC.



FIGURE 3.—APPEARANCE OF SECTION 1 AT 84,400 WHEEL-TRIPS, AFTER TESTING WITH WATER 1/2 INCH ABOVE THE TOP OF THE SUB-BASE.

average vertical displacement for section 3, the chert A-slag section, indicated that continued traffic with water at the 1/2-inch level would ultimately have produced failure.

#### **ONLY ONE SECTION REMAINED IN GOOD CONDITION THROUGHOUT** ENTIRE TEST

Water was raised to  $2\frac{1}{2}$  inches above the top of the sub-base at 84,400 wheel-trips and testing with concentrated traffic was continued. Under these test conditions section 1 failed completely; sections 3 and 5 were slightly unstable with increasing amounts of vertical displacement; and sections 2 and 6 remained in good condition. Section 1 was removed at 124,400 wheel-trips and replaced with a dummy section.

Testing was then continued with the water raised to 4½ inches above the top of the sub-base. Wheel loads were increased from 800 to 1,000 pounds at 164,400 wheel-trips.

TABLE 4.—Schedule of operations and behavior of test sections

		Water level								
Operation	Traffic	above top of sub-base	Sec. 1	Sec. 2	Sec. 3	Sec. 4	Sec. 5	Sec. 6		
Placing and compacting Compacting treated surface. Testing with concentrated traffic Compacting treated surface on dummy sec. 4 with distributed traffic. Testing with concentrated traffic. DoDo	$\begin{matrix} Wheel-trips \\ 0-20,000 \\ 20,000-40,000 \\ 40,000-40,572 \\ 40,572-44,972 \\ 44,972-84,400 \\ 84,400-124,400 \\ 2124,400-180,720 \end{matrix}$	Inches 10 10 12 10 32 23 24 43 2	Gooddo do do do do Unstable Failed	Good do do do do do	Good do do do do Slightly unstable Unstable	Good do Failed	Good do do Slightly unstable do Failed	Good. Do. Do. Do. Do. Slightly unstable. <sup>3</sup>		

<sup>1</sup> No water in sub-base.
 <sup>2</sup> Wheel loads increased from 800 pounds to 1,000 pounds at 164,400 wheel-trips.
 <sup>3</sup> A soft spot developed in sec. 6 during the last phase of testing which rapidly became deeper. The remainder of the section remained good. See figure 4.

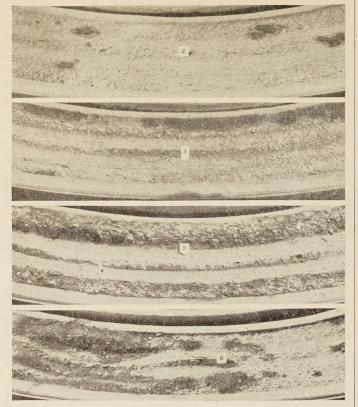


FIGURE 4.—APPEARANCE OF SECTIONS 2, 3, 5, AND 6 AT THE END OF TEST. NOTE THE SOFT SPOT THAT DEVELOPED IN SECTION 6.

At the end of this very severe treatment, section 5 had failed completely and section 3 was unstable and in very poor condition. Figure 4 shows the condition of these two sections at 180,720 wheel-trips, when testing was discontinued.

A soft spot developed in section 6, composed of chert C with 5 percent hydrated lime, at about 160,000 wheel-trips. Mud and water began to work through the surface treatment but excessive displacements were not observed. However, when the wheel loads were increased at 164,400 wheel-trips a localized failure developed at this spot on section 6. The rest of the section remained in good condition throughout the test.

The appearance of section 6 at the end of testing is shown in figure 4. The soft spot can be seen at the left.

Section 2, composed of sand, chert A, and 5 percent hydrated lime, remained in good condition at all times during the testing. The average vertical displacement on this section at the end of the test was only 0.05 inch, and average depth of ruts at the same time about 0.09 inch. The condition of section 2 at the conclusion of testing is shown in figure 4.

The density of each track section was measured at the time of failure or at the end of the testing period. The results of these determinations are shown in table 5, together with the densities obtained in the standard compaction test performed on the fraction of the material passing the No. 4 sieve.

Laboratory compaction tests were also made on the materials as tested in the track. The procedure for making these tests was similar to the standard test, except that a mold having a capacity of one-fourth cubic foot was used and the soil was compacted in three layers with 100 blows of the standard rammer per layer. The results of these tests are also shown in table 5.

TABLE 5.—Comparison of densities obtained by laboratory compaction tests and by testing in the circular track

	Quattan	Water	Composition by volume				
Method of compaction	No. No. No. No. No. No. No. No. No. No.		Water	Aggre- gate	Air voids		
Standard compaction test on fraction passing No. 4 sieve Compaction test on entire sample in ¼ cubic foot mold. Samples cut from track at end of test or time of failure		$\begin{array}{c} P_{srcent} \\ 11.\ 6 \\ 14.\ 0 \\ 14.\ 6 \\ 15.\ 8 \\ 15.\ 8 \\ 15.\ 0 \\ 14.\ 1 \\ 14.\ 0 \\ 18.\ 0 \\ 13.\ 8 \\ 9.\ 9 \\ 14.\ 6 \\ 12.\ 3 \\ 15.\ 1 \\ 19.\ 0 \\ 16.\ 7 \\ 16.\ 7 \\ \end{array}$	$\begin{array}{c} Percent\\ 23,0\\ 25,9\\ 28,2\\ 27,6\\ 31,1\\ 28,1\\ 28,1\\ 28,3\\ 29,2\\ 26,9\\ 24,9\\ 31,0\\ 26,2\\ 20,2\\ 26,0\\ 24,0\\ 26,5\\ 32,7\\ 29,0\\ \end{array}$	$\begin{array}{c} Percent \\ 72.2 \\ 67.1 \\ 70.2 \\ 62.3 \\ 57.8 \\ 64.6 \\ 71.9 \\ 70.8 \\ 69.3 \\ 64.7 \\ 62.7 \\ 62.7 \\ 62.7 \\ 62.1 \\ 74.0 \\ 64.7 \\ 71.0 \\ 63.9 \\ 64.2 \\ 63.2 \\ \end{array}$	Percent 4.9 7.0 1.6 10.1 1.1 7.3 1.8 0 3.8 10.4 6.3 4.7 5.8 9.3 5.0 9.6 4.7 7.8		

The addition of 5 percent hydrated lime reduced the densities of both the sand-chert A mixture and chert B in the track sections as well as in the laboratory compaction tests. Thus the amount of aggregate solids by volume for the section 1 materials in the standard compaction test was 72.2 percent; in the compaction test in the ¼ cubic foot mold, 71.9 percent; and in the track, 74.0 percent. Corresponding aggregate volumes for the section 2 materials, which were similar to section 1 except for the addition of 5 percent hydrated lime were, respectively, 67.1 percent, 70.8 percent, and 64.7 percent. Similarly, the densities of the section 5 materials, chert B with 5 percent hydrated lime, were consistently lower than the corresponding densities of the section 4 material, which was chert B without admixture.

No consistent relationship was found between densities measured by either of the laboratory compaction methods and those obtained in the track. The closest agreement was between the track densities and densities obtained by the standard compaction test.

In sections 1, 3, and 4, where hydrated lime was not used, the track densities were higher than those obtained in the standard compaction test. In sections 2 and 6, where lime was used, the reverse was true. In section 5, which also contained lime, the track densities were the higher.

#### SUMMARY-

The grading curves for the six combinations of materials tested are shown in figure 5. The shaded band in this figure is drawn to include the A. A. S. H. O. specification requirements for coarse-graded-type aggregate base-course materials having a maximum size of 1 inch. The curve for the section 6 material is the only one which falls entirely within the specification limits. These specifications further stipulate that the fraction passing the No. 40 sieve shall have a liquid limit not greater than 25 and a plasticity index not greater than 6. All mixtures tested in the track had plasticity indexes of less than 6 except that used in section 1. The liquid limits of the materials used in sections 2, 5, and 6 exceeded 25 (see table 1). All three of these sections,

(Continued on page 80)

# BENDING TESTS ON BITUMINOUS MIXTURES

## BY THE DIVISION OF TESTS, PUBLIC ROADS ADMINISTRATION

Reported by W. O'B. HILLMAN, Assistant Highway Engineer

BENDING TESTS on bituminous paving mixtures have been made for some time. In 1923 and 1924 the Public Roads Administration made a series of such tests, the results of which were not published, which seemed to indicate some relationship between stiffness of the mixture and cracking of the pavement in service. Bituminous surfaces that had cracked in service were generally found to consist of stiffer mixes, as determined by bending tests, than those which had not cracked. These tests were made at 32° F. and 77° F. using a small universal testing machine to apply a center load on a 2-inch by 2-inch beam with a span of 10 inches.

Recently Professor Lloyd F. Rader,<sup>1 2 3 4</sup> of Brooklyn Polytechnic Institute, made bending tests upon sheet asphalt mixtures at temperatures as low as  $-70^{\circ}$  F., cooling the specimens with dry ice. He used beams 2 inches wide and 1½ inches deep with a span of 6 inches. A center load was applied with a testing machine. Both laboratory prepared specimens and specimens cut from pavements were tested. Rader studied the effect of temperature, degree of compaction, type of asphalt, and percentage of asphalt, upon the test results. At the lowest temperatures straight load-deflection curves were obtained but at higher temperatures they were considerably curved. The modulus of rupture and the modulus of elasticity were calculated. On the field specimens Rader found that in general the uncracked pavements had higher moduli of rupture and lower moduli of elasticity than the cracked pavements.

Raschig and Doyle 56 have also made bending tests on laboratory prepared specimens and specimens taken from pavements. These beam specimens were 1.5 inches square, tested as cantilevers with lengths of 4 inches. Tests were made at -5, 25, and 38° F. and the modulus of elasticity and modulus of rupture were calculated.

### SPECIAL BEAM TESTING MACHINE DESIGNED AND BUILT

These previous investigations have indicated the possible value of the flexure test as a means for studying the essential characteristics of bituminous paving mixtures and the reasons for the variable behavior of bituminous pavements. This investigation was undertaken primarily to study the effect of different variables upon the test results obtained with laboratory specimens although, as a matter of interest, some data from tests on samples taken from pavements are included in the report.

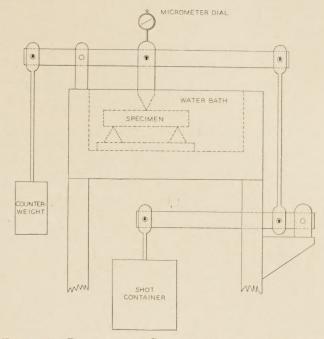


FIGURE 1.-DIAGRAMMATIC SKETCH OF BENDING APPARATUS.

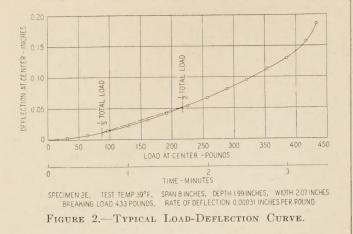
Bituminous paving mixtures are plastics and therefore the results of bending tests on them depend to a great degree on the rate at which loads are applied. Since a testing machine that would apply the load smoothly and at a uniform rate, and still be sensitive in the low range of load necessary, was not available, it was necessary to design and build a special machine for making these tests. A sketch of this machine is given in figure 1 and a general view on the cover page of this issue.

It consists of two beam supports which can be adjusted for spans of 6, 8, and 10 inches, and a multi-plying lever arrangement for applying a load at the center by means of lead shot. A water bath is used so that the specimen can be maintained at a definite temperature during the testing operation. Deflections are measured with an Ames dial which measures the travel of the top lever. Specimens as large as 3 inches by 3 inches can be tested. The rate of load application can be varied from about 75 pounds per minute to about 500 pounds per minute.

A limited number of tests have been made so far primarily to try out the apparatus, determine the effect of controllable variables upon the test results, and decide upon a standard method of test. Laboratory specimens were made of Potomac River sand, limestone dust, and 50-penetration Mexican asphalt. In order to reduce as much as possible the hardening of the asphalt during the fabrication of the specimens, only sufficient mixture to make one beam was prepared at a time. Beams were formed in a 2-inch by 11-inch mold by direct compression of 3,000 pounds per square inch

<sup>&</sup>lt;sup>1</sup> Investigations of the Physical Properties of Asphaltic Mixtures at Low Temper-atures, Proceedings of the Association of Asphalt Paving Technologists, January

<sup>atoms, Proceedings of the Association of Asphalt Paving Technologiss, standay 1935.
Investigations of the Physical Properties of Asphaltic Mixtures at Low Temperatures, Proceedings of the American Society for Testing Materials, 1935.
Correlation of Low Temperature Tests with Resistance to Cracking of Sheet Asphalt Pavements. Proceedings of the Association of Asphalt Paving Technologists, January 1936.
Report on Further Research Work on Correlation of Low Temperature Tests with Resistance to Cracking of Sheet Asphalt Pavements. Proceedings of the Association of Asphalt Paving Technologists, January 1937.
Some Recent Research on Asphalt Pavement. Proceedings of the Association of Asphalt Paving Technologists, January 1937.
An Extension of Asphalt Research as Reported in the 1937 Proceedings. Proceedings of the Association of Asphalt Paving Technologists, January 1937.</sup> 



using two opposed plungers. The thickness was controlled by the amount of material placed in the mold.

On the day following molding of the specimens they were tested for specific gravity and then brought to test temperature by immersion in a water bath for  $1\frac{1}{2}$  hours. They were then placed in the test apparatus with plates  $\frac{1}{2}$  inch wide between the beam and the knife edges to keep the knife edges from indenting the beams. Loading was started and the Ames dial read at convenient time intervals until the beam broke. As the shot flows at a uniform rate, the load is proportional to the time and the load-deflection curves were plotted as in figure 2.

It is customary in reporting the results of bending tests to use the modulus of rupture as a measure of the strength of the material and the modulus of elasticity as a measure of the stiffness. The modulus of rupture was calculated from the formula

$$S = \frac{3Pl}{2bd^2}$$

where S = the modulus of rupture in pounds per square inch;

P =the breaking load;

l =the span in inches;

b = the width of the beam; and

d = the depth of the beam.

None of the load-deflection curves was straight and it was necessary to calculate a secant modulus of elasticity. Because of difficulty in correctly ascertaining the initial dial reading, only the portion of the curve between one-fifth and one-half the breaking load was used. The formula for modulus of elasticity then became

$$E = \frac{l^3}{4bd^3R}$$

- where E = the modulus of elasticity in pounds per square inch;
  - R = the average rate of deflection in inches per pound of load; and
  - *l*, *b*, and *d* are the same as in the formula for modulus of rupture.

#### RATE OF LOADING AFFECTED MODULI OF RUPTURE AND ELASTICITY

Tests were first made to determine the effect of changing the rate of loading upon the test results. Identical beams were tested at 39° F. using three different rates of loading. The results, plotted in figure 3, show that increasing the rate of loading increases the modulus of rupture and the modulus of elasticity.

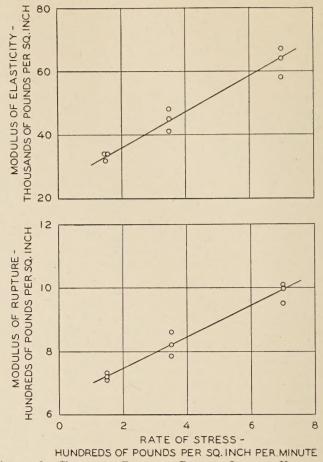


FIGURE 3.—EFFECT OF CHANGING RATE OF LOADING UPON THE TEST RESULTS.

In connection with the tests to determine the effect of rate of loading, a few beams were tested with constant loads. Time-deflection curves for these beams are shown in figure 4, together with the curve for a beam tested in the usual manner. It required almost 4 minutes and a load of 485 pounds to break the beam when the load increased at the rate of 125 pounds per minute. However, a constant load of 353 pounds, less than ¾ of the increasing load, broke the beam in less than 3 minutes. Loads of 295 and 235 pounds broke the beams in about 5 and 13 minutes, respectively.

Tests were made to determine the validity of the formulas for modulus of rupture and modulus of elasticity when applied to bituminous beams by testing beams of the same composition but of various dimensions and with various spans. Because of the great difference in test results obtained with different rates of loading, it was necessary to assume that the modulus of rupture formula was applicable and to vary the rate of loading directly as the width of the beam, directly as the square of the depth of the beam, and inversely as the test span. The rate of stress, calculated from the modulus of rupture formula, would thus be a constant.

Specimens 1,  $1\frac{1}{2}$ , and 2 inches deep were made. For testing beams of different widths these were turned on edge to give beams 2,  $1\frac{1}{2}$ , and 1 inch wide and 2 inches deep. These were tested on a span of 8 inches, the loads being applied at the rate of 120 pounds per inch width per minute. The results, given in table 1, show that beams of different widths but of the same depth when tested on the same span have practically the same modulus of rupture and modulus of elasticity.

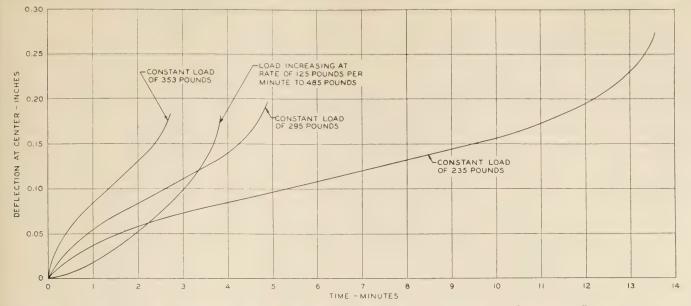


FIGURE 4.-TIME-DEFLECTION CURVES FOR BEAMS SUBJECTED TO CONSTANT AND INCREASING LOADS.

The results of tests on beams with various depths and test spans are given in table 2. In order to show the amount of variation among the individual tests all the results are given. For the sizes of beams used in these tests the depth and test span do not appear to affect greatly the value of the modulus of rupture. The short, deep beams, however, have lower values for modulus of elasticity than have the longer and thinner beams. Part, if not all, of this variation in modulus of elasticity is probably caused by assuming that all the deflection is caused by bending stresses, whereas with deep beams of short spans a considerable amount of deflection is caused by shearing stresses.

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Figure 5 shows that increasing the density of the specimens by greater compaction increases both their strength and stiffness.

TABLE 1.—Effect of width of test specimen on the results of bending tests at  $39^{\circ}$  F.

Width of specimen	Modulus of rupture	Modulus of elasticity
Inches	Lb. per sq. in.	Lb. per sq. in.
2.0	660	32, 000
1.5	690	32, 000
1.0	630	35, 000

Figures 6 and 7 show the effect of temperature upon the test results. Temperatures as low as 0° F. were obtained using mixtures of ice, salt, and water. The temperature of  $-27^{\circ}$  F., shown in figure 7, was obtained in a refrigerator. The specimens were kept in the refrigerator for 3 hours and then tested, the bath of the testing apparatus being filled with ice, salt, and water at 0° F. Because of the large amount of ice required to obtain temperatures below 39° F. it was difficult to place the specimens correctly in position for testing. The results, therefore, are not as consistent as they are at temperatures of 39° F. and higher. Nevertheless, they do show in a general way how a reduction in temperature increases the strength and stiffness of a mixture.

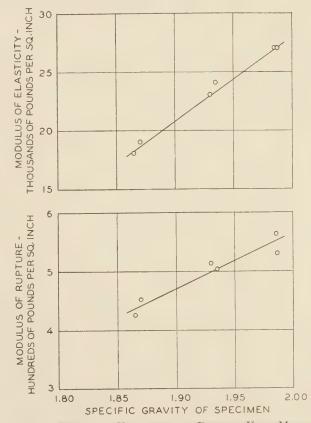


FIGURE 5.—EFFECT OF VARIATIONS IN DENSITY UPON MODULUS OF RUPTURE AND MODULUS OF ELASTICITY OF SPECIMENS.

EFFECT OF COMPOSITION ON BEAM STRENGTH INVESTIGATED

Mixtures were made with four different percentages of asphalt and four different ratios of sand and filler. All specimens were 2 inches deep molded under a pressure of 3,000 pounds per square inch. Specimens were tested at 39° F. with a span of 8 inches, applying the load at 120 pounds per minute, which gave a rate of stress of 180 pounds per square inch per minute. Results are given in table 3 and in figures 8, 9, and 10.

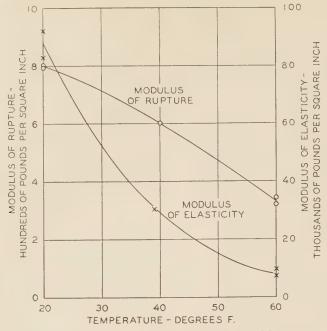


FIGURE 6.—EFFECT OF TEMPERATURE UPON MODULUS OF RUPTURE AND MODULUS OF ELASTICITY OF SPECIMENS.

TABLE 2.—Effect of beam dimensions on the results of bending tests at 39 ° F. when the rate of stress <sup>1</sup> was 550 pounds per square inch per minute

			Dej	pth			
Span	1 ir	nch	14 <u>6</u> ir	iches	2 inches		
5 puil	Modulus of rupture	Modulus of elas- ticity	Modulus of rupture	Modulus of elas- ticity	Modulus of rupture	Modulus of elas- ticity	
	Lb. per sq. in. ( 688 611	Lb. per sq. in. 51,000 39,000	Lb. per sq. in. 683 720	Lb. per sq. in. 36,000 32,000	Lb. per sq. in. 774 771	Lb. per sq. in. 34,000 34,000	
6 inches	$\left\{\begin{array}{c} 712 \\ 768 \\ 702 \\ 896 \\ 762 \\ 820 \\ 745 \end{array}\right.$	45,000 47,000 60,000 52,000 56,000 50,000	790 740 818 878 818 806 782	$\begin{array}{c} 46,000\\ 46,000\\ 50,000\\ 50,000\\ 34,000\\ 36,000\\ 41,000\end{array}$	756 844 816 864 764 792 797	48,000 33,000 42,000 33,000 33,000 37,000	
8 inches Average	743 765 803 795 765 782	56,000 66,000 73,000 63,000 64,000	762 755 815 809 785	50,000 63,000 66,000 61,000 60,000	781 823 832 754 798	50, 000 57, 000 53, 000 45, 000 52, 000	
10 inches	$\left\{\begin{array}{c} 714 \\ 721 \\ 787 \\ 758 \\ 745 \end{array}\right.$	50, 000 50, 000 82, 000 70, 000 63, 000	683 693 784 758 730	$\begin{array}{c} 61,000\\ 59,000\\ 62,000\\ 62,000\\ 61,000 \end{array}$	739 828 756 758 770	$54,000\\62,000\\54,000\\54,000\\56,000$	

<sup>1</sup> The rate of stress is the modulus of rupture divided by the time required to break the beam.

For mixtures containing 0, 5, and 10 percent dust the modulus of rupture increased with increasing amounts of asphalt up to 14 percent, but for mixtures containing 15 percent dust the maximum modulus of rupture was obtained with 12 percent asphalt.

Figure 9 shows the composition of the specimens by volume and indicates why the modulus of rupture decreased when the mixture contained 14 percent asphalt with 15 percent filler in the aggregate. With 0, 5, and 10 percent filler in the aggregate the increase of asphalt from 8 to 14 percent increased the percentage of aggregate in the specimen. With 15 percent filler in the aggregate the percentage of aggregate by volume increased at a uniform rate with increases in

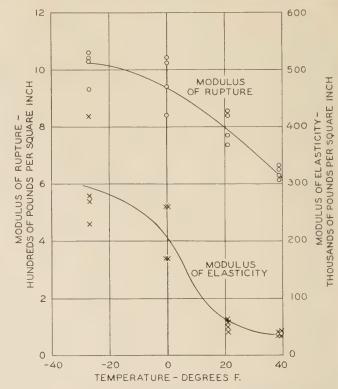


FIGURE 7.—EFFECT OF TEMPERATURE UPON MODULUS OF RUP-TURE AND MODULUS OF ELASTICITY OF SPECIMENS.

asphalt up to 12 percent, but with 14 percent asphalt the percentage of the aggregate was decreased.

TABLE 3.—Results of bending tests on specimens<sup>1</sup> made with various amounts of asphalt and filler

	Percent-	Percen	tage of fi	ller in ag	gregate
	age of a sphalt	0	5	10	15
Modulus of rupturelb. per sq. in Modulus of elasticitydo Total deflectioninches. Modulus of rupturelb. per sq. in Modulus of elasticitydo Total deflectioninches. Modulus of rupturelb. per sq. in Modulus of elasticity	<pre></pre>	$\begin{cases} 385\\ 20,000\\ 0,185\\ 465\\ 22,000\\ 0,190\\ 555\\ 22,000\\ 0,240\\ 785\\ 24,000\\ 0,300 \end{cases}$	$\begin{array}{c} 450\\ 26,000\\ 0.170\\ 555\\ 26,000\\ 0.190\\ 650\\ 28,000\\ 0.220\\ 865\\ 25,000\\ 0.330\end{array}$	$\begin{array}{r} 490\\ 31,000\\ 0.140\\ 600\\ 31,000\\ 0.165\\ 780\\ 35,000\\ 0.190\\ 895\\ 25,000\\ 0.330\end{array}$	570 38,000 0,130 710 44,000 0,140 91! 43,000 0,190 850 22,000 0,330

<sup>1</sup>2-inch by 2-inch specimens tested with span of 8 inches. Test temperature, 30° F. Rate of stress, 180 pounds per square inch per minute.

Figure 10 shows the modulus of elasticity and the total deflection of the various mixtures. There is little consistent difference between the moduli of elasticity of the specimens containing, 8, 10, and 12 percent asphalt. All became stiffer as the amount of dust was increased. As the strengths of the specimens increased with increasing asphalt contents, the total deflections increased likewise although the moduli of elasticity were about the same. With 14 percent asphalt the modulus of elasticity was about the same for 0, 5, and 10 percent dust but decreased with 15 percent dust. With 10 and 15 percent dust the modulus of elasticity was much lower than that of specimens containing 8, 10, and 12 percent asphalt. The total deflection of the specimens containing 14 percent asphalt was much greater than the deflection of the specimens containing less asphalt.

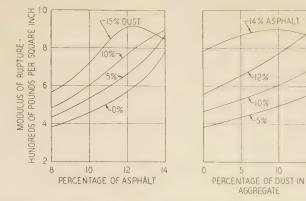
TABLE	4.—Results	of	bending t	ests o	n various	types	of	surfaces	I
			from Oh	io pro	jects				

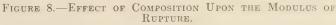
Specimen No.	Type of surface	Age	Condition of surface	Rate of stress	Modu- lus of rup- ture	Modu- lus of elastic- ity
	Sheet asphalt on binder course.	Years	Good	$ \begin{array}{c} Lb. \ per \\ sq. \ in. \\ per \ min. \\ 141 \\ 143 \\ 145 \end{array} $	Lb. per sq. in. 962 1,040 1,037	Lb. per sq. in. 36,000 37,000 40,000
Average					1,015	38,000
43319–1 43319–2 43319–3	Two-course bitu- minous concrete.	11/2	Excellent	$   \begin{cases}     145 \\     149 \\     145   \end{cases} $	880 960 840	84,000 92,000 92,000
Average					895	89,000
43321-1 43321-2 43321-3	}do	4+	Good	$\left\{ \begin{array}{c} 138 \\ 139 \\ 139 \\ 139 \end{array} \right.$	818 910 854	61,000 105,000 101,000
Average					860	89,000
43322-1 43322-2	}do	$2\frac{1}{2}$	Excellent	$\left\{ \begin{array}{c} 228\\ 262 \end{array} \right.$	850 812	83, 000 103, 000
Average					830	93, 000
43306-1 43306-2 43306-3 43306-4	}do	3+	Good	$\left\{ \begin{array}{c} 150 \\ 140 \\ 144 \\ 135 \end{array} \right.$	724 718 852 902	92,000 103,000 100,000 96,000
Average					800	98, 000
43320-1 43320-2 43320-3	}do	4+	Generally cracked.	$\left\{ \begin{array}{c} 143 \\ 145 \\ 142 \end{array} \right.$	712 738 704	82, 000 137, 000 108, 000
Average					720	109,000
43318-1 43318-2	}do	4+	do	$\left\{\begin{array}{c}136\\142\end{array}\right.$	648 668	56, 000 40, 000
Average					660	48,000
43311-1 43311-2 43311-3 43311-4	Sheet asphalt on binder course.	6½	do	$\left\{\begin{array}{c} 140 \\ 142 \\ 142 \\ 142 \\ 140 \end{array}\right.$	524 620 617 554	24,000 84,000 96,000 94,000
Average					580	75, 000
43304-1 43304-2 43304-3 43304-4	Two-course bitu- minous concrete.	3+	Badly cracked and worn.	$\left\{ \begin{array}{c} 140 \\ 142 \\ 140 \\ 143 \end{array} \right.$	489 577 632 520	$\begin{array}{c} 112,000\\ 76,000\\ 102,000\\ 103,000 \end{array}$
Average.					555	98,000
43326-1 43326-2 43326-3 43326-4	da	51/2	Badly cracked.	$\left\{\begin{array}{c} 140\\ 142\\ 141\\ 140\end{array}\right.$	520 566 576 505	$\begin{array}{c} 103,000\\ 80,000\\ 105,000\\ 56,000 \end{array}.$
Average.					540	86,000
43323T-1 43323T-2	Bituminous con- crete.	2+	Good	$\left\{\begin{array}{c}140\\143\end{array}\right.$	536 454	78, 000 90, 000
Average.					495	84,000
43323B-1 43323B-2	Bituminous con- crete (base for above).			{ 177 161	580 448	100, 000 100, 000
Average					515	100, 000
43316-1 43316-2 43316-3 43316-4	Two-course bitu-	31/2	Badly cracked and ravelled.	$\left\{ \begin{array}{c} 141 \\ 145 \\ 141 \\ 140 \end{array} \right.$	462 335 522 475	$\begin{array}{c} 102,000\\ 153,000\\ 161,000\\ 115,000\end{array}$
Average.					450	133,000
			1			

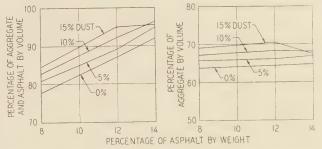
<sup>1</sup> Tested at 39° F. Span, 6 inches.

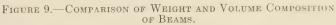
In order to obtain information about the characteristics of actual pavements when tested in this manner, samples were obtained from several pavements in Ohio and Wisconsin and from one pavement in the District of Columbia.

The samples from Ohio were representative of several types of bituminous surfacing. The specimens were 2 inches wide and 2 inches deep. Each specimen contained all of the top course and a portion of the base 232525-40-2









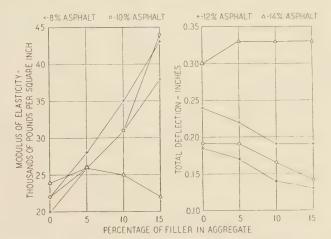


FIGURE 10.—EFFECT OF COMPOSITION UPON MODULUS OF ELASTICITY AND TOTAL DEFLECTION.

course. They were tested at 39° F. on a span of 6 inches with the wearing surface in tension. The results are given in table 4. Samples are arranged in order of strength. It is, of course, difficult to correlate laboratory results with field behavior as there are so many unknown factors contributing to the failure of a surface. All of the pavement samples were taken from locations where the base was in good condition. Generally, the good pavements had the highest modulus of rupture but there seems to be little correlation between the modulus of elasticity and the condition of the pavement.

The samples from Wisconsin and the District of Columbia were of sheet asphalt and in most cases the binder course was sawed off before testing. These specimens were 2 inches wide and slightly over 1 inch thick. A few samples were tested with enough of the

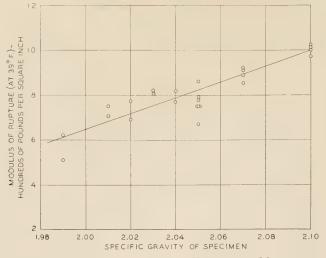


FIGURE 11.—EFFECT OF DENSITY UPON THE MODULUS OF RUPTURE OF SHEET ASPHALT FROM CONNECTICUT AVE., DISTRICT OF COLUMBIA.

binder course to make specimens 2 inches deep. All specimens were tested at  $39^{\circ}$  F. on a span of 6 inches with the wearing surface in tension. Results of these tests are given in tables 5, 6, and 7.

The samples from the District of Columbia were taken immediately after the pavement had been laid. They were all the same composition, varying only in density, and it is seen in figure 11 that there is a direct relationship between the density and strength of the specimens. Comparing tables 5 and 6 it is seen that for the 2-inch specimens the modulus of rupture is somewhat lower and the modulus of elasticity considerably lower than for the 1-inch specimens. A great part of this difference is caused by the difference in the rate of stress during the two tests. The pavement from which these samples were taken was in good condition in September 1939 after 3½ years service.

All of the Wisconsin samples were from pavements in good condition. Differences in composition account for the differences in strength and stiffness.

TABLE 5.—Results of bending tests on samples <sup>1</sup> of sheet asphalt from Connecticut Ave., Washington, D. C.

Section No.	Specific	Modulus	Total	Modulus
	gravity	of rupture	deflection	ofelasticity
		Lb, per		Lb. per
		sq. in	Inches	sq. in.
-1	1.99	f 619	0.090	65,000
	1.09	514	. 060	68,000
-2	2.05	ŝ 777	. 095	67,00
*	±.00	1 671	. 070	95, 00
	[2.02	5 774	. 100	49,00
-1	1	1 688	. 090	61,00
	2.04	f 813	. 090	76,00
	(	) 770	. 095	65,00
		753	. 095	68,00
-2	2. 05	791	. 090	68,00
		752	. 075	80,00
		862 ( 887	. 080	\$3,00
		917	. 120	62,00
-1	2.07	912	. 105 . 115	70,00 77,00
		856	. 110	64,00
		1 968	. 100	72,00
9	0.10	1,015	. 090	84,00
-2	2.10	1,010	. 100	82,00
		1,016	. 095	82,00
	[2.01	f 749	. 100	63,00
-3		1 706	. 080	66,00
0	2.03	f 805	. 110	62,00
	12.00	820	. 090	83,00

<sup>1</sup> Top course only, 1.1 to 1.2 inches thick, 2 inches wide. Tested at 39° F. Span, 6 inches. Rate of stress, 425 pounds per square inch per minute.

TABLE 6.—Results of bending tests on samples <sup>1</sup> of sheet asphalt from Connecticut Ave., Washington, D. C.

Section No.	Specific	Modulus of	Total de-	Modulus of
	gravity	rupture	flection	elasticity
C-1 C-2 D-1 D-2 D-3	$\left\{\begin{array}{ccc} 2.\ 16\\ 2.\ 16\\ 2.\ 17\\ 2.\ 17\\ 2.\ 14\\ 2.\ 15\\ 2.\ 12\end{array}\right.$	Lb. per sq. in. 778 758 747 792 721 882 618	Inches 0.080 .090 .085 .080 .095 .100 .080	$\begin{array}{c} Lb. \ per \ sq.\\ in.\\ 48, 000\\ 41, 000\\ 39, 000\\ 44, 000\\ 34, 000\\ 35, 000\\ 37, 000\end{array}$

<sup>1</sup> Top and binder course sawed to thickness of 2 inches. Tested at 39° F. Span, 6 inches. Rate of stress, 150 pounds per square inch per minute.

 TABLE 7.—Results of bending tests on samples ' of sheet asphalt

 from Wisconsin

Specimen No.	Rate of stress	Modulus of rupture	Total deflection	Modulus of elasticity	
	Lb. per sq.	Lb. per sq.	Inches	Lb. per sq.	
	in. per min.	în. Î		in.	
43331	∫ 450	1,125	0.060	128,000	
10001	1 465	1,220	. 075	96,000	
43332	\$ 460	1,069		120,000	
10002	1 455	1,308	. 075	110,000	
43335	§ 420	1,039	. 055	119,000	
	1 420	1,034	. 055	117,000	
43341	435 ( 490	1,142		138,000	
43342	490	1, 244 1, 233	.110	98,000	
	( 490	1, 233	. 120	98,000 103,000	
43343	480	1,039	. 090	103,000	
	( 425	1, 120	. 105	70,000	
43333	425	1, 117	. 080	80,000	
3334	445	1,142	. 080	101,000	
43344	470	1,174	. 110	77.000	
43345	470	1,116	. 125	74.000	
43346	f 470	1,105	. 075	106,000	
40040	1 485	1,183	. 090	106,000	
43347	j 465	1,130	. 105	88,000	
1001/	1 430	1,106	. 095	78,000	
43336	∫ 465	1,020	. 150	66, 000	
	1 445	983	. 140	63,000	
43337	430	891	.115	65,000	
43338	{ 430	888	. 100	77,000	
	\ 465 ( 430	1,004 944	. 115	86,000	
43339	430	944 939	.160	58,000	
43340	465	990	.170	55, 000 87, 000	

<sup>1</sup> Top course only, 1.1 to 1.2 inches thick. Tested at 39° F. Span, 6 inches.

These results of tests on actual surfaces are reported only as an indication of the possibilities of this type of investigation.

#### SUMMARY

These flexure tests of bituminous mixtures with a constant rate of loading show that the modulus of rupture and the modulus of elasticity both increase as the rate of stress increases.

With a constant rate of stress it is indicated:

1. That the value of the modulus of rupture is not greatly influenced by the ratio of span length to depth of the test specimen.

2. That for a given span length the value of the modulus of elasticity decreases as the depth of beam increases and that for a given depth of beam the modulus increases as the span length is increased. In other words the modulus of elasticity decreases as the ratio of depth of beam to span length increases.

3. That the modulus of rupture and the modulus of elasticity, calculated by the usual formulas, are satisfactory measures of the strength and stiffness of bituminous mixtures when due consideration is given to the effect on the modulus of elasticity of the ratio of span length to depth of beam.

4. That increasing the density of specimens by increased compaction increases their strength and stiffness. (Continued on p. 81)

# EFFECT OF CONSISTENCY AND TYPE OF AS-PHALT ON THE HUBBARD-FIELD STA-BILITY OF SHEET ASPHALT MIXTURES

### BY THE DIVISION OF TESTS, PUBLIC ROADS ADMINISTRATION

Reported by W. O'B. HILLMAN, Assistant Highway Engineer

DECAUSE the consistency of the contained asphalt D affects the resistance of bituminous mixtures to displacement under traffic, it has been customary to vary somewhat the grade of asphalt depending on the climatic and traffic conditions. In general, the grades used in the Northern States are softer than those used in the Southern States for the same type of construction. In the same locality harder grades are used on the streets carrying the heavier traffic.

Recently, because of the great amount of cracking occurring in pavements, there has been a general trend towards the use of softer asphalts in sheet asphalt and asphaltic concrete construction. The effect of these softer grades of asphalt on the stability is, therefore, a matter of present interest. The work here described gives the results of Hubbard-Field stability tests 1 on a typical sheet asphalt aggregate mixed with various grades and types of asphalt.

The mixture was similar in composition to that currently used in the District of Columbia. It contained 78 percent Potomac River sand, 11 percent limestone dust, and 11 percent asphalt. The first series of tests were made with 10 different grades of Mexican asphalt ranging in penetration from 23 to 182. These asphalts were all made by the same producer using the same process of manufacture.

The penetrations of these asphalts were determined at a number of temperatures. The relations between penetration values and test temperatures are shown in figure 1.

As has already been shown<sup>2</sup> the slope of the log penetration-temperature curve is a measure of the temperature susceptibility of the asphalt. The greater the slope the more susceptible is the asphalt. The slope can be calculated as follows:

$$Slope = M = \frac{\log p_2 - \log p_1}{t_2 - t_1}$$

where  $p_2$  and  $p_1$  are penetrations at temperatures  $t_2$ and  $t_1$ , respectively. For these Mexican asphalts the slope had a constant value of approximately 0.022.

By extending the curves upward, as represented by the dotted lines in figure 1, the penetration of the asphalts at any temperature may be estimated. Plotted on this dotted portion are the softening points of the asphalts. The penetration at the softening point averaged about 850 for these asphalts.

In order to minimize alteration of the asphalt during preparation of the specimens, the following method of

fabrication, which previous work had shown to cause very little hardening of the asphalt, was followed. Sufficient sand and filler to make three specimens were combined at room temperature. The cold asphalt was added and the pan containing the combined materials placed on a hot plate. Mixing was accomplished by continuous stirring at the lowest possible temperature. The temperature of the finished mixtures ranged from about 220° F. for the 180-penetration asphalt to about 280° F. for the 23-penetration asphalt.

#### STABILITIES OF MEXICAN ASPHALTS DEPENDED UPON THEIR CON-SISTENCIES

Two forming molds and two compression machines were used, and after mixing was completed two specimens were immediately compressed using a load of 3,000 pounds per square inch maintained for 2 minutes. As soon as the first two specimens had been compacted the mixture for the third specimen, which had been kept hot, was placed in the mold and compacted. Thus only about 4 minutes elapsed between the completion of mixing and the completion of molding. There was found to be no difference in the density or the stability of the three specimens comprising a set.

The specimens were tested for Hubbard-Field stability at  $122^{\circ}$  and  $140^{\circ}$  F. The results are given in table 1, together with the softening point and penetration of the asphalt and the estimated penetration of the asphalt at 140° and 122° F. When the logarithm of the stability is plotted against the logarithm of the penetration at  $77^{\circ}$  F. of the contained asphalt, as in figure 2, all points fall approximately on two parallel straight lines, one for a test temperature of 140° F. and the other for a test temperature of 122° F.

For these Mexican asphalts doubling the penetration of the asphalt reduced the Hubbard-Field stability of the sheet asphalt mixture by about 25 percent.

When the logarithm of the stability at either  $122^{\circ}$ or 140° F. is plotted against the logarithm of the penetration of the asphalt at the same test temperature, as in figure 3, all points fall approximately on the same straight line. Thus for asphalts from the same source and of the same type, the stability is dependent only upon the consistency of the asphalt at the test temperature.

With materials such as these, all of which are equally susceptible to temperature and have approximately the same consistency at their softening points, the softening point is a measure of consistency.

When the logarithm of the stability is plotted against the softening point of the contained asphalt (fig. 4), all points fall approximately on two parallel straight lines, one for stability at 140° F. and the other for stability at 122° F.

All of these asphalts had approximately the same consistency at their softening points. Because they were

A Practical Method for Determining the Relative Stability of Fine-Aggregate Asphalt Paving Mixtures, by Prevost Hubbard and F. C. Field. Proceedings, American Society for Testing Materials, vol. 25, pt. II, p. 335 (1925).
 A Study of Certain Factors Affecting the Stability of Asphalt Paving Mixtures, by Prevost Hubbard and F. C. Field. Proceedings, American Society for Testing Materials, vol. 26, pt. II, p. 577 (1926).
 <sup>3</sup> The Physical and Chemical Properties of Petroleum Asphalts of the 50-60 and 85-100 Penetration Grades. R. H. Lewis and J. Y. Welborn. PUBLIC ROADS, vol. 21, No. 1, March 1940.

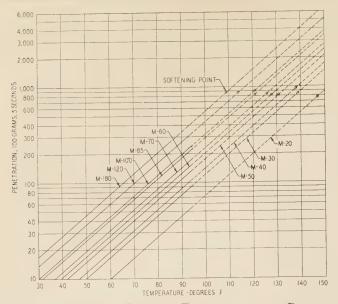
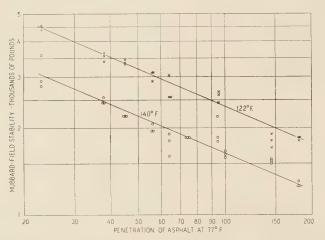
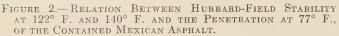


Figure 1.—Relation Between Temperature and Penetration for the Mexican Asphalts Used.

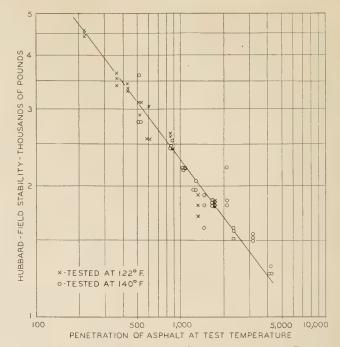




equally susceptible to changes in temperature they would have approximately the same penetration at temperatures that are above or below their respective softening points by equal amounts. When the penetration test temperature is subtracted from the softening point, asphalts having the same difference have the same consistency, and mixtures made from them have approximately the same stability, as shown in figure 5. This figure also shows that for these Mexican asphalts and these proportions, increasing the temperature of the stability test by 10° F. decreases the stability by about 20 percent.

In order to determine whether or not asphalts from other sources behaved in the same manner, a second series of specimens was made using two grades of petroleum asphalt from each of five different producers. The characteristics of these asphalts are given in table 2. The specimens were tested for stability at  $104^{\circ}$ ,  $122^{\circ}$ , and  $140^{\circ}$  F., the results being given in table 3.

In figure 6 the stabilities of these mixtures at all three temperatures are plotted against the penetrations of the asphalts at  $77^{\circ}$  F. Asphalts from each producer are plotted separately.



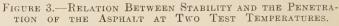
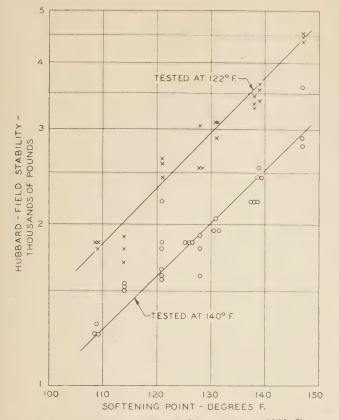


TABLE 1 Hubbard-Field	stability of	mixtures	containing	various
grades	of Mexican	asphalt		

Identification	Softening point, ring and	Penetra- tion at	Estimate tion	d penetra- at—	Hubbar stabili	
	ball	77° F.	140° F.	122° F.	140° F.	122° F.
	$^{\circ}F.$				Pounds	Pounds
M-20	147	23	525	215	$ \left\{\begin{array}{c} 2,800 \\ 2,900 \\ 0.000 \end{array}\right. $	4,500 4,550
M-30	139	38	880	360	$ \begin{array}{c c} 3,600\\ 2,500\\ 2,450\\ 2,450\\ 2,450 \end{array} $	4,400 3,550 3,650 3,400
M-40	138	45	1,050	430	$\left\{ \begin{array}{c} 2,200\\ 2,200\\ 2,200 \end{array} \right.$	3, 450 3, 350
M-50	131	56	1, 260	515	$ \left\{\begin{array}{c} 2,200\\ 2,050\\ 1,950\\ 1,950 \end{array}\right. $	3,300 2,900 3,100 3,100
M-60	128	64	1, 470	600	$\left\{\begin{array}{c} 1,600\\ 1,900\\ 1,800\end{array}\right.$	3,050 2,550 2,550
M-70	126	74	1,680		$ \left\{\begin{array}{c} 1,850\\ 1,850\\ 1,850 \end{array}\right. $	
M-85	121	95	2, 100	860	$ \left\{\begin{array}{c} 2,200\\ 1,800\\ 1,850 \end{array}\right. $	2,450 2,650 2,600
M-100	121	100	2, 300		$\left\{\begin{array}{c} 1,600\\ 1,580\\ 1,650\end{array}\right.$	
M-120	114	144	3, 150	1, 290	$ \left\{\begin{array}{c} 1,500\\ 1,550\\ 1,530 \end{array}\right. $	1,800 1,700 1,900
M-180	109	182	4, 200	1,720	$\left\{\begin{array}{c} 1,250\\ 1,300\\ 1,250\end{array}\right.$	1,800 1,850 1,850
					( 1, 200	1,000

#### SUSCEPTIBILITY TO TEMPERATURE AND BONDING STRENGTH OF ASPHALT DETERMINE STABILITY OF MIXTURE

Figure 7 shows the relation between the stability at 140° F. and the penetration of the asphalt at 77° F. for all mixtures including those made with the Mexican asphalts. In every case the softer grades of asphalt gave lower stability values than the harder grades of asphalt from the same producer, but the decrease in stability was not the same for all the samples. Stability values from figure 7 show that the stability of specimens made with 100-penetration asphalts varied from 69 to 91 percent of the stability of specimens made with 50-penetration asphalt from the same producer.



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FIGURE 4.—RELATION BETWEEN STABILITY AT 122° F., AND 140° F., AND THE SOFTENING POINT OF THE CONTAINED MEXICAN ASPHALT.

TABLE 2.— Characteristics of the asphalts used in the second series of tests

Identification	Penetra- tion at 77° F.	Softening point	Slope of penetra- tion curve	Penetra- tion at softening point
A-50 A-85 B-50 B-35 C-85 C-85 D-50 D-85 E-50 E-85 E-85	61 96 58 90 57 97 60 91 50 87	°F. 118 111 137 121 130 115 120 112 123 113	$\begin{array}{c} 0.\ 031\\ .\ 031\\ .\ 017\\ .\ 019\\ .\ 022\\ .\ 023\\ .\ 029\\ .\ 028\\ .\ 024\\ .\ 026\end{array}$	$1,060\\1,120\\630\\620\\750\\720\\1,080\\840\\630\\760$

They also show that the stability of specimens made with 50-penetration asphalt D was only 56 percent of the stability of specimens made with 50-penetration asphalt M. Thus there was a greater percentage difference in the stability of specimens made with 50-penetration asphalt from different producers than in the stability of specimens made with 50- and 100-penetration asphalts from the same producers.

In figure 8 the logarithm of the stability of the second series of mixtures is plotted against the logarithm of the penetration of the 50- and 85-penetration asphalts at the temperature of the stability test. In this figure, as in figure 3 for the Mexican asphalts, the points for asphalts from the same producer fall approximately upon the same straight line.

Table 4 gives the stabilities of mixtures containing each asphalt at the temperature at which the asphalt had an estimated penetration of 1,000. Values for this

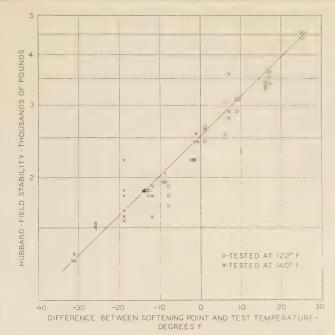


FIGURE 5.—RELATION BETWEEN THE HUBBARD-FIELD STA-BILITY AND THE TEMPERATURE DIFFERENCE BETWEEN THE SOFTENING POINT OF THE CONTAINED BITUMEN AND THE TEST TEMPERATURE.

TABLE 3.—Hubbard-Field stability of mixtures containing two grades of asphalt from various producers

T	Pene-	Estimate	d penetra	tion at—	Hubbard-Field stability at—			
Identification	tration at 77° F.	140° F.	122° F.	104° F.	140° F.	122° F.	104° F.	
A-50	61	5, 000	1,400	390	Pounds 1,050 1,250 1,250 1,100	Pounds 1, 950 1, 770 2, 020 1, 750	Pounds 3, 150 3, 200 3, 300 2, 700	
A-85 B-50	96 58	9,000 720	2, 450 350	660 170	$ \left\{\begin{array}{c} 1,050\\ 1,100\\ 1,700\\ 1,700\\ 1,700\\ 1,700\\ 1,400 \end{array}\right. $	$ \begin{array}{c} 1,580\\ 1,500\\ 2,850\\ 2,850\\ 2,600\\ 2,500\\ \end{array} $	2,650 2,800 4,600 5,000 4,300 3,300	
B-85	90	1, 400	650	295	$ \left\{\begin{array}{c} 1,400\\ 1,400\\ 1,300\\ 1,600 \right. $	2, 500 1, 950 2, 050 2, 500	3, 100 3, 500 4, 000	
C-50	57	1, 450	590	230	{ 1,600 1,550 1,100	2,520 2,250 1,900	3,750 3,900 3,250	
C-85	97	2,650	1,050	400	$\left\{ \begin{array}{c} 1,250\\ 1,250\\ 1,250\\ 1,250 \end{array} \right.$	1,860 1,900 2,020	3,050 3,200 3,500	
D-50	60	4, 200	1, 300	380	1, 150 1, 200 1, 050	2, 150 1, 750 1, 750	3, 250 3, 050 2, 650	
D-85	91	5, 000	1,600	500	{ 1, 200 1, 150 1, 450	1,650 1,550 2,470	2,650 2,750 4,550	
E-50	50	1,600	600	225	1,900 1,300 1,100	2,000 2,350 1,840	4,000 4,500 3,200	
E-85	87	4,000	1,350	440	$\left\{ \begin{array}{c} 1,100\\ 1,100 \end{array} \right.$	2,100 1,800	3, 150 3, 150	

 TABLE 4.—Stabilities of asphaltic mixtures tested at temperatures

 at which the asphalt would have a penetration of 1,000

Identification	Stability	Identification	Stability
MA	Pounds 2, 300 2, 250 1, 500	C D. E.	Pounds 1,900 2,100 2,000

table are taken from figures 3 and 8. Since all the asphalts had the same consistency, the differences in stability values must have been caused by some in-

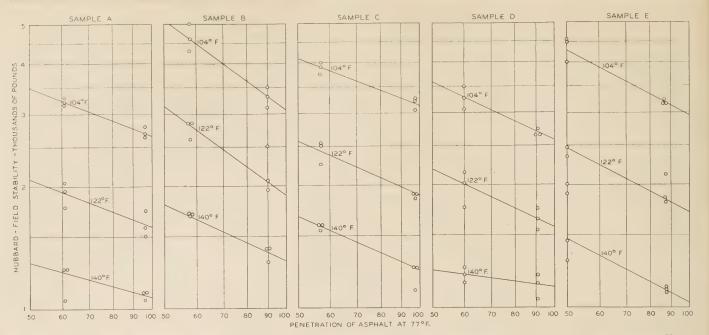


FIGURE 6.—Relation Between Stability at Various Temperatures and the Penetration at 77° F. of the Various Types of Contained Asphalt.

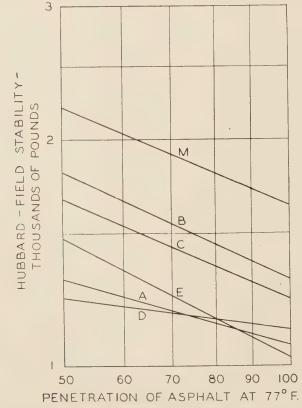


Figure 7.—Relation Between Stability at  $140^\circ$  F, and the Penetration at  $77^\circ$  F, of the Contained Asphalt.

herent quality of the asphalt which, in this report, is called bonding strength. Thus asphalt B may be assumed to have the least bonding strength, while asphalts M and A had the greatest bonding strength.

There are then two characteristics of an asphalt which determine the stability at any temperature of mixture containing it; its susceptibility to temperature,

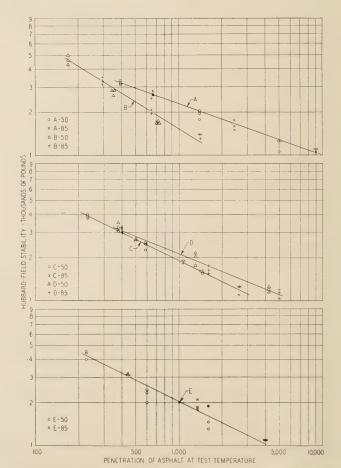


FIGURE 8.—RELATION BETWEEN STABILITY AND THE PENETRA-TION AT TEST TEMPERATURE OF THE VARIOUS CONTAINED ASPHALTS.

and its bonding strength. For example, table 4 shows asphalts A and M to have about the same bonding (Continued on page 82)

## THE DETERMINATION OF SODIUM AND POTASSIUM IN CEMENTS

### BY THE DIVISION OF TESTS, PUBLIC ROADS ADMINISTRATION

Reported by L. G. CARMICK, Associate Chemist

IN ENDEAVORS to find reasons for the often erratic behavior of portland cements, interest has turned recently toward minor constituents that are commonly ignored in analysis. There is particular interest in knowing to what extent sodium and potassium compounds are present. These elements and their compounds, which for convenience may be referred to simply as alkalies, seem to be present in all cements to the extent of at least 0.3 or 0.4 percent, and cements made in some parts of the United States contain appreciably over 1 percent. What effect alkalies have on the behavior of cements is still uncertain, but there is reason for believing that they do exert an influence. It therefore seems likely that determination of alkalies will be a more frequent task in the future than it has been heretofore.

The method that has always been relied on for the determination of alkalies is that proposed many years ago by J. Lawrence Smith. This method was intended primarily for use in the analysis of igneous rocks, which are very difficult to bring into solution. While it is capable of vielding excellent results in the hands of a careful analyst, the method has several disadvantages that may easily lead to error. In the first place, it is necessary to use large amounts of reagents, particularly calcium carbonate which is often impure. This makes it necessary to run blanks and make corrections. Secondly, in the long heating or "fusion" there is some uncertainty that all the alkali has been rendered soluble, and if the temperature has been too high some of the alkali may have been volatilized. Thirdly, there are large amounts of insoluble matter to wash; and finally, the method is tedious and requires constant attention.

#### NEW METHOD GIVES ACCURATE RESULTS

For these reasons a better method was sought. The following procedure was found to be quite satisfactory and largely free from the objections just noted. It has now been tried out by several analysts and found to give very accurate results.

While any reasonable quantity of cement may be used, it is convenient to take 15.625 grams. Put this in a beaker or evaporating dish and add enough water to make a thin grout, then add enough hydrochloric acid to decompose the cement completely. Evaporate to dryness on the hot plate but do not bake. Add about 300 milliliters of water and digest on the hot plate for half an hour, then heat to boiling. Most of the silica and  $R_2O_3$  group will now be precipitated and in suspension. Add 2 or 3 drops of phenolphthalein indicator and then, a little at a time, some pure quicklime until the solution is strongly alkaline as shown by the pink color. Quicklime is an excellent precipitant for magnesia as well as for silica and the  $R_2O_3$  group, and also the precipitate caused by lime is less voluminous than that caused by ammonia. The freshly ignited lime obtained in the ordinary analysis of cement does very well and about 1 gram is usually enough.

Boil gently for a few minutes, allow to cool somewhat, and transfer to a 500-milliliter volumetric flask. Add water to bring the volume to 500 milliliters, mix well, and allow the precipitate to settle. Decant through a filter just 400 milliliters of the supernatant liquid. This 400 milliliters should contain only lime and the alkalies from 12.5 grams of cement. After obtaining the 400 milliliters of filtrate, the residue and precipitate in the flask are discarded without further treatment.

To the filtrate add a solution of ammonium carbonate and ammonium hydroxide in sufficient amount to precipitate all the lime, avoiding unnecessary excess. Boil gently, allow to cool somewhat, transfer to a 500 milliliter volumetric flask, add water to bring the volume to 500 milliliter, mix well, and allow the lime to settle. Decant through a filter just 400 milliliter of the supernatant liquid, discard the residue, and precipitate in the flask. The filtrate thus obtained should contain only the alkalies from just 10 grams of cement together with ammonium salts and perhaps a very little lime. Add to this filtrate about 1 milliliter of concentrated sulphuric acid, evaporate in a platinum dish, and volatilize the ammonium salts. Dissolve the residue in 30 or 40 milliliters of water and add a little quicklime in order to throw down any magnesia that may possibly have escaped the first precipitation. Filter into a small beaker, add ammonia water and ammonium oxalate, warm to precipitate the last of the lime, and filter into a platinum dish. Add a drop or two of sulphuric acid, evaporate to dryness, and volatilize the ammonium salts. Heat to dull red-ness for a moment, cool, and weigh the sodium and potassium sulphates.

Recently the following modification has been tried and found to add to the convenience of the method in that it does away with the necessity of drying and volatilizing large amounts of ammonium salts.

Instead of precipitating the lime with ammonium carbonate, place the 400 milliliters of filtrate from the silica and R<sub>2</sub>O<sub>3</sub> group in a 500-milliliter volumetric flask and add slightly more oxalic acid in hot concentrated solution than can combine with the lime that is present. The amount of oxalic acid is determined by multiplying the number of grams of CaO by 2.25 and adding 1 gram more. Add enough water to make up 500 milliliters of solution, mix well, and allow the precipitate to settle. Although hydrochloric acid is present, nearly all of the lime will be precipitated. Decant through a filter 400 milliliters of the liquid, discard the residue, and precipitate in the flask. Evaporate the filtrate in platinum on the steam bath to practical dryness. Add at least 50 milliliters of water, digest well on the steam bath, make ammoniacal, and filter into a small beaker. Test the filtrate with ammonium oxalate to insure the absence of lime. Add a few drops of concentrated sulphuric acid, evaporate to dryness on the steam bath in platinum, and volatilize the ammonium salts, which in this case will be only a small amount. The residue in the dish should be the pure alkali sulphates; this may be verified by testing for the presence of traces of magnesium and calcium compounds.

From this point, the sodium and potassium may be separated in the usual manner by platinic chloride if it is desired to do so. If it be assumed that sodium and potassium are present in equal quantities, the amount of Na<sub>2</sub>O plus  $K_2O$  is found by multiplying the weight of the mixed sulphates by 0.4884.

The amount of cement used for analysis is of course optional with the analyst. If 7.8125 grams are taken instead of double that amount as suggested herein the

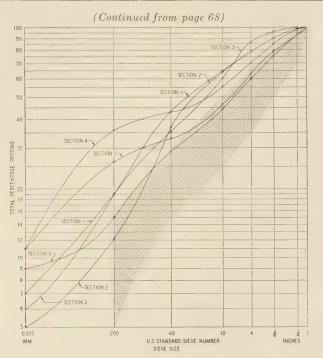


FIGURE 5.—GRADINGS OF MATERIALS. SHADED AREA INDI-CATES ZONE WITHIN WHICH ARE INCLUDED THE SPECIFICA-TION REQUIREMENTS OF THE A. A. S. H. O. FOR COARSE-GRADED TYPE AGGREGATE BASE-COURSE MATERIALS HAVING 1-INCH MAXIMUM SIZE.

however, contained hydrated lime, which has the property of increasing the liquid limits and reducing the plasticity indexes when added to many soils.

Previous investigations have shown that, with the ground-water elevation ½ inch above the top of the subbase, concentrated traffic provides a condition that is sufficiently severe to enable identification of the definitely unsatisfactory materials. Using this as a criterion, the mixtures tested would be rated as shown in table 6.

TABLE 6.—Rating of sections after testing under concentrated traffic, with water elevation  $\frac{1}{2}$  inch above the top of the sub-base

Section No.	Composition	Admixture of hydrated lime	Service rating
1 2 3 4 6	Chert A-sand . Chert A-sand . Chert A-slag . Chert B . Chert B . Chert C .	Percent 0 5 0 0 5 5 5	Unsatisfactory, Good. Borderline. Complete failure. Unsatisfactory. Good.

result will be the alkalies from 5 grams instead of 10. In such case it is quite feasible to use 250-milliliter volumetric flasks instead of the 500 size, and there is less liquid to evaporate.

The large precipitates that are discarded may seem at first thought to be a source of error, but it can be shown that their actual volume is such that the error caused thereby is negligible. It will be observed that a minimum of reagents is used in this method and those that are used are readily obtainable in very pure form. It will of course be understood that whenever water is referred to, distilled water of the highest purity is meant.

The addition of hydrated lime to the sand-chert A mixture and to chert B resulted in improved performance of the materials when used as base courses. The results obtained in the track with a combination of basic granulated slag and chert A were superior to those with a combination of sand and chert A.

Section 1 became unstable with the water  $\frac{1}{2}$  inch above the top of the sub-base and had failed completely at 124,400 wheel-trips. Section 2, which differed from section 1 only by the addition of 5 percent of hydrated lime, gave excellent service as a base course throughout all phases of the testing. Section 3 withstood the 40,000 wheel-trips of concentrated traffic with water at the  $\frac{1}{2}$ -inch level without excessive movement in the base. However, with continued traffic and increased elevation of the ground water, the vertical displacements continued to increase at a fairly uniform rate (see fig. 1) until at the end of the test the section was in an unsatisfactory condition, as shown in figure 4.

The grading and plasticity index of the mixture used in section 1 are indicated to be responsible for the failure of this section when tested as a base course. Section 2 was composed of the same materials with an admixture of hydrated lime. Its grading was only slightly better than that of section 1 and could not be responsible for the marked difference in behavior, but it was nonplastic with a plasticity index of 0. Similarly, the grading of the section 3 material was not widely different from that of section 1 but it had a plasticity index intermediate between those of sections 1 and 2. Its behavior under traffic was much superior to that of section 1, although not as good as that of section 2.

The tests (see table 5) made at the time of failure or the end of testing show that section 2 had 64.7 percent of solids by volume, or considerably less than either of the other two sections in which chert A was used. Therefore, the differences in behavior of the sections cannot be ascribed to differences in compaction, since previous investigations have led to the conclusion that, for a given material, increase in density would produce increase in stability.

Section 4, chert B, failed immediately when subjected to concentrated traffic with water in the sub-base. Section 5 (chert B with an admixture of hydrated lime) became slightly unstable under these testing conditions but did not fail completely until water was raised to the 4½-inch level and wheel loads were increased from 800 to 1,000 pounds. The gradings of the section 4 and section 5 materials were similar and the plasticity indexes were 2 and 0, respectively. Again the track density in the lime-treated section was less than that of the untreated section.

Section 6 consisted of a mixture of chert gravels with a 5 percent hydrated lime admixture. The grading of this mixture conformed with the A. A. S. H. O. specifications for base-course materials, yet each of the cherts came from a location on a highway where base failure had occurred. However, with the lime admixture this composite material gave good service in the track, except that near the end of the test a small, soft spot developed This resulted in the abrupt change in slope (see fig. 4).of the displacement curves shown in figure 1. It should be emphasized that this softening was confined to one spot and did not represent the entire section. The condition developed only under the most extreme testing conditions and is thought to have been caused by some construction feature, since samples from the rutted and intact portions of the section had almost identical compositions and densities.

#### CONCLUSIONS

The following conclusions appear to be justified:

1. Although only three chert gravels were investigated, there are strong indications that the behavior as base courses of this class of local materials can be greatly improved by the addition of a basic material such as hydrated lime or granulated slag. Other possible admixtures include limestone or slag screenings, lime wastes, and similar materials of a basic character which may be economically available.

2. It is indicated that the beneficial action of the basic admixture will be greater if the material is in a finely divided state, except where it is intended to perform the dual purpose of improving the grading and altering the physical characteristics of the material.

3. The addition of 5 percent of hydrated lime to a composite chert (sec. 6), conforming to the grading requirements of the A. A. S. H. O. specifications for base-course materials produced a mixture which gave good service when tested in the circular track even

#### (Continued from page 74)

5. That decreasing the temperature of a mixture increases its strength and stiffness. It is probable, however, that there is some limiting temperature below which the strength and stiffness of a mixture would not be increased.

6. That increasing the amount of asphalt in a mixture up to the amount required to fill the voids increases its strength but has little effect upon the stiffness of the mixture. Increasing the amount of dust in a mixture up to the amount required to fill the voids increases both the strength and stiffness of the mixture.

As a result of these tests the following suggestions are made regarding a suitable test procedure:

1. A test temperature of  $39^{\circ}$  F. appears to have definite advantages. This temperature may be obtained and held constant with a bath containing very little ice. Temperatures below this are hard to maintain and require a large amount of ice which interferes with the correct placing of the specimen. At higher temperatures the strength and stiffness decrease and it would be difficult to distinguish between mixtures.

2. Preferably, the span length should be 10 inches for all depths of beam up to a maximum of 2 inches, since table 2 shows that with this span length there is the though all of the cherts which were combined had come from locations where base-course failures had been observed.

4. The addition of 5 percent of hydrated lime to the chert B which did not meet these grading requirements resulted in a marked improvement in the behavior of this material under test traffic. (Compare secs. 4 and 5.)

5. Lime also greatly improved the performance of the chert A to which sand had been added to reduce the plasticity index to approximately the upper limit of the A.A.S.H.O. specification. (Compare sections 1 and 2.)

A.A.S.H.O. specification. (Compare sections 1 and 2.) 6. Basic granulated slag added to chert A in an amount sufficient to lower the plasticity index to 5 resulted in a mixture that was more stable when tested in the circular track than the mixture of sand and chert A without hydrated lime. (Compare sections 1 and 3.)

7. Density as such is not a true measure of the stability of granular mixtures. For any one given material an increase in density is accompanied by an increase in stability, but for materials having different compositions, the one having the greatest density may or may not be the most stable. Thus in the present investigation, in all cases where a direct comparison is possible, the mixtures containing lime had lower densities than the corresponding sections without lime; yet their behavior in the track showed the sections with lime to be the more stable.

8. No specifications for chemically treated chertgravel base-course materials can be prepared from the information so far developed. It is suggested, however, that this class of material be used only if the grading conforms to or closely approaches the A. A. S. H. O. specification for base-course materials, and if the admixture reduces the plasticity index of the fraction passing the No. 40 sieve to 3 or less. It is believed that if these conditions are met the liquid limit of acceptable mixtures containing basic ingredients may be as high as 35.

least variation in modulus of elasticity with changes in depth of beam. When it is necessary to vary both the span length and depth of beam, the following dimensions are suggested as likely to result in the least variation in the modulus of elasticity:

epth:	Minimum span (	inches)
Less than 1.3 inches		6
1.3 to 1.7 inches		
Over 1.7 inches		. 10

3. The rate at which unit fiber stress is developed should be constant and this may be accomplished by applying the load at the rate determined by the formula

$$R = \frac{Cbd^2}{l}$$

in which

D

R=rate of loading in pounds per minute;

C = constant; and

l, b, and d are the same as in the previous formulas in this report. Two hundred and twenty is suggested as a suitable value for C. The rate of loading determined with C=220 will allow a wide range in the size of the specimen that can be tested on the machine that has been described and the load will be applied at a slow enough rate so that deflection measurements every 10 seconds will give a good load-deformation curve.

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strength, but asphalt A was much more susceptible to temperature and specimens made with both grades of asphalt A had lower stability at 140° F. than specimens made with the corresponding grades of asphalt M.

Asphalts M and C had about the same susceptibility to temperature. Table 4 shows asphalt C to have had less bonding strength than asphalt M, and specimens made with both grades of asphalt C had less stability at  $140^{\circ}$  F. than specimens made with the corresponding grades of asphalt M (tables 1 and 3).

A stability test using a standard aggregate made at a temperature at which the contained asphalt had a definite penetration might prove to be of value in testing the bonding strength of asphalts for use in road construction.

Because the stability of mixtures containing asphalts of the same type, that is, having the same susceptibility to temperature and the same bonding strength, depends only upon the consistency of the asphalt at the temperature of the stability test, it is not necessary to make tests with all grades of asphalt in order to determine the effect of using different grades of asphalt upon stability. By determining the stability at several temperatures of a mixture containing one grade of asphalt whose penetration has been determined at several temperatures, temperature-penetration and penetration-stability curves can be drawn. For similar types of asphalt the penetration at any temperature of any grade of asphalt can be approximated from the temperature-penetration curve for one grade of asphalt. The stability of the mixture can then be estimated from the penetration-stability curve.

#### SUMMARY

In these tests on mixtures of constant composition except for the type and consistency of the asphalt it was found that:

1. There were greater differences in the stability of mixtures made with the same grade of asphalts from different producers than there were in the stability of mixtures made with the 50- and 100-penetration grades of asphalt from the same producer. There was as much as 45 percent variation in the stability at 140° F. of the mixtures containing the various 50-penetration asphalts. For materials from the same producer, doubling the penetration of the asphalt reduced the stability of the mixture by from 10 to 30 percent.

2. There is some characteristic of an asphalt which caused mixtures made with various types of asphalt to vary in stability even when the asphalts were of the same consistency when the mixtures were tested for stability. This quality, for lack of a better term, is here called bonding strength.

3. For asphalts of the same type, that is, having approximately the same susceptibility to temperature and the same consistency at their softening point, the stability of the mixtures depended upon the consistency of the asphalt at the temperature of the stability test.

	1					1	REPORTS OF ST				r		ISSUED MAY 19
	TAX RATE PER	GROSS	AMOUNT EXEMPTED FROM	GRO SS AMOUNT	AMOUNT SUBJECT TO			TAX		AMOUNT TAXED AT	INCREASE OR DECREASE DURING 1939		
STATE	GALLON ON DECEMBER 31	REPORTED	PAYMENT OF TAX 3/	A SSESSED FOR TAXATION	REFUND OF ENTIRE TAX	TOTAL	AT PREVAILING RATE	RATE PER GALLON	AMOUNT	PREVAILING RATE DURING 1938	AMOUNT	PERCENT	STATE
	CENTS	1,000 GALLONS	1,000 GALLONS	1,000 GALLONS	1,000 GALLONS	1,000 GALLONS	1,000 GALLONS	CENTS	1,000 GALLONS	1,000 GALLONS	1,000 GALLONS		
ABAMA 1ZONA KANSAS LIFORNIA	6 5 6.5 3	241,375 107,475 181,922 1,852,859	5,167 7,312 27,148	241,375 102,308 174,610 1,825,711	12,369	241,375 89,939 174,610 1,673,780	241,375 89,939 155,709 1,673,780	( <u><u><u>u</u></u>/)</u>	18,901	226,838 84,534 143,479 1,571,928	14,537 5,405 12,230 101,852	6.4 6.4 8.5 6.5	ALABAMA ARIZONA ARKANSAS CALIFORNIA
LORADO NNECTICUT LAWARE ORIDA	4 3 4 7	237,669 351,315 59,316 363,710	8,508 8,447 1,269 13,621	229,161 342,868 58,047 350,089	33,014 7,722 3,637	196,147 335,146 54,410 350,089	196,147 335,146 54,410 350,089			187,944 312,710 52,490 326,838	8,203 22,436 1,920 23,251	4.4 7.2 3.7 7.1	COLORADO CONNECTICUÍ DELAWARE FLORIDA
DRGIA AHO LINOIS DIANA	5/ 5.1 3 4	362,403 100,802 1,448,697 651,249	9, 541 3, 635 2, 01 6	352,862 97,167 1,448,697 649,233	- 112,464 50,499	352,862 97,167 1,336,233 598,734	352,862 6/ 88,444 1,336,233 598,734	( <u>1</u> /) -	8,723	328,921 81,888 1,256,016 562,879	23, 941 6,556 80, 217 35, 855	7.3 8.0 6.4 6.4	GEORGIA IDAHO ILLINOIS INDIANA
WA NSAS NTUCKY UISIANA	3 3 5 7	550,333 467,296 275,107 261,304	132,719	550, 333 334, 577 275,107 255,076	81,231 - 5	469,102 334,577 275,107 255,071	469,102 334,577 275,107 247,419		- <u>8</u> / 7,652	445,906 337,527 256,516 234,941	23,196 -2,950 18,591 12,478	5.2 -0.9 7.2 5.3	IOWA KANSAS KENTUCKY LOUISIANA
INE RYLAND SSACHUSETTS CHIGAN	4 4 3 3	150,136 291,666 721,112 1,146,327	831 4,106 2,829 99,359	149,305 287,560 718,283 1,046,968	19,633 34,550 52,381	1 49,305 267,927 683,733 994,587	1 41,850 265,548 683,733 994,058	1 3 - 1.5	<u>9/</u> 7,455 <u>10</u> /2,379 <u>11</u> /529	137,406 246,433 662,254 928,920	4,444 19,115 21,479 65,138	3.2 7.8 3.2 7.0	MATNE MARYLAND MASSACHUSETTS MICHIGAN
NNESOTA SSISSIPPI SSOURI NTANA	4 6 2 5	559,186 205,963 653,611 128,980	25,686 9,032 8,497	533,500 196,931 653,611 120,483	63,922 32,820 21,564	469,578 196,931 620,791 98,919	469,578 188,426 620,791 98,919	1 -	<u>12</u> / 8,505	447,444 171,044 581,086 89,450	22,134 17,382 39,705 9,469	4.9 10.2 6.8 10.6	MINNESOTA MISSISSIPPI MISSOURI MONTANA
BRASKA VADA W HAMPSHIRE W JERSEY	5 4 4 3	242,721 39,258 91,831 849,139	10,515 2,494 - 3,055	232,206 36,764 91,831 846,084	6 2,370 3,383 72,738	232,200 34,394 88,448 773,346	232,119 33,618 88,448 773,346	1 5 *	<u>13/</u> 81 <u>14</u> /776	223,309 29,958 82,714 742,435	8,810 3,660 5,734 30,911	3.9 12.2 6.9 4.2	NEBRASKA NEVADA NEW HAMPSHIRE NEW JERSEY
W MEXICO W YORK RTH CAROLINA RTH DAKOTA	4 6 <u>16/</u> 4	1,900,715 430,291 130,238	69,381 7,597 27,652	1,831,334 422,694 102,586	63,046 - 19,892	1,768,288 422,694 82,694	1,768,288 410,340 17/ 82,694	1	12/ 12,354	1,684,672 385,834 85,775	83,616 24,506 -3,081	5.0 6.4 -3.6	NEW YORK NORTH CAROLINA NORTH DAKOTA
10 <u>18/</u> LAHOMA EGON NNSYLVANTA	4 4 5 4	421,496 245,746 1,482,428	68,887 39,967 5,298 6,351	381,529 240,448 1,476,077	11,494 15,794 26,912	365,735 213,536 1,476,077	365,735 212,609 1,476,077	1 - 1	2/ 59,662 <u>19/</u> 927	350,190 197,797 1,397,068	74,208 15,545 14,812 79,009	4.4 7.5 5.7	OKLAHOMA OREGON PENNSYLVANIA
DDE ISLAND UTH CAROLINA UTH DAKOTA WNESSEE	3 6 4 7	1 29, 878 210, 980 1 36, 628 288, 738	1,198 - 4,934 17,025	128,680 210,980 131,694 271,713	1,985 4,027 29,722 1,491	126,695 206,953 101,972 270,222	1 26,695 206,953 1 01,972 270,222			116,874 188,783 99,668 264,163	9,821 18,170 2,304 6,059	8.4 9.6 2.3 2.3	RHODE ISLAND SOUTH CAROLINA SOUTH DAKOTA TENNESSEE
IAS H MONT IGINIA	4 4 5	1,337,584 99,746 68,009 382,173	16,626 5,397 872	1,320,958 94,349 67,137 382,173	180,516	1,140,442 94,349 67,137 358,641	1,140,442 94,349 67,137 358,541		- - 20/100	1,075,851 87,850 63,300 334,327	64,591 6,499 3,837 24,214	6.0 7.4 6.1 7.2	TEXAS UTAH VERMONT VIRGINIA
HINGTON T VIRGINIA CONSIN MING TRICT OF COLUMBIA	5544	354,142 215,100 566,693 68,014 150,365	8,090 	346,052 215,100 549,592 65,673 143,842	25,111 3.026 41,816	320,941 212,074 507,776 65,673 142,776	320,941 212,074 507,776 65,673 142,776	-	-	309,697 188,915 484,812 63,376 133,325	11,244 23,159 22,964 2,297 9,451	3.6 12.3 4.7 3.6 7.1	WASHINGTON WEST VIRGINIA WISCONSIN WYOMING DISTRICT OF COLUME
TOTAL	21/ 3.96	22,685,056	703,604	21,981,452	1,214,939	20,766,513	20,638,398	-	128,115	19,504,621	1,133,777	5.8	TOTAL
	5 16/4 4 5 5 4 4 5 5 4 4 4 5 5 4 4 5 5 4 4 5 5 4 4 5 5 4 4 5 5 4 4 5 5 5 4 4 5 5 5 4 6 6 6 6 6 6 6 6 6 6 6 6 6	102,064 1,900,715 430,291 1371,266 421,496 245,746 1,482,428 129,878 210,980 136,628 288,738 1,337,584 9,746 68,009 382,173 354,142 215,100 566,693 68,014 150,365 22,685,056 EL USAGE WILL MOUNTS NOT R LE, IN CASES	6, 349 69, 381 7, 597 7, 597 7, 652 68, 887 39, 967 5, 298 6, 351 1, 198 4, 931 4, 931 4, 931 4, 934 4, 935 16, 626 5, 3397 17, 101 2, 341 6, 523 703, 604 BE GIVEN I EPRESENTING WHERE STAT	95,715 1,831,334 422,694 102,586 1,302,379 381,529 240,448 1,476,077 128,680 210,980 211,694 271,713 1,520,986 94,349 67,137 382,173 346,052 215,100 545,592 215,5100 545,592 21,981,452 N TABLE G-21, S CONSUMPTION TES FAILED TC IN THIS COLUM	9,270 63,046 19,692 11,494 15,794 26,912 	86, 149 1, 768, 1488 4, 22, 694 82, 694 82, 694 82, 695 365, 735 213, 536 1, 476, 077 126, 695 206, 953 101, 972 270, 282 1, 140, 142 94, 149 67, 137 358, 641 320, 944 520, 746 65, 673 142, 776 20, 766, 513 SHED E	86, 374 1, 768, 288 140, 340 17/ 82, 694 1, 31, 223 21, 235, 735 212, 609 1, 476, 077 126, 695 206, 953 101, 972 270, 282 1, 140, 142 94, 134 94, 134 507, 775 65, 673 142, 776 20, 638, 398 10/ OF EXOLUSIVEL1 11/ O	7.5 1 1 - - - - - - - - - - - - -	2/ 59,662 12/ 927 	81,521 1,684,672 387,834 35,775 3,570,190 197,797 1,397,068 116,874 188,783 99,668 264,163 1,075,851 87,850 63,300 63,300 63,300 334,327 300,697 188,915 484,815 484,85 133,325 19,504,621 DED ON MOTOR R GALLON REFI	4, 453 63, 616 63, 616 -3, 061 14, 506 -3, 061 14, 512 74, 208 15, 545 14, 512 79, 609 9, 681 15, 170 2, 354 61, 959 64, 959 23, 169 23, 169 22, 964 21, 159 22, 964 1, 1, 159 22, 964 1, 1, 159 22, 954 1, 1, 133, 777 FUEL USEO I	6.0 5.0 6.4 -3.6 6.4 -3.6 6.4 -3.6 7.7 8.4 9.6 2.3 2.3 2.3 6.0 7.4 7.4 7.2 3.6 7.1 3.6 7.1 5.8 N VEHICLES OR FUEL US	NEW MEXICO NEW YORK NORTH CAROLINA NORTH CAROLINA NORTH CAROLINA ORLANDA ORLANDA SOLTH CAROLINA SOLTH CAROLINA SOLTH CAROLINA SOLTH CAROLINA SOLTH CAROLINA TENNESSEE TEXAS UTAM VERMONT VIRGINIA WEST VIRGINIA WISTONSIN WYOMING DISTRICT OF COLUMBI

PUBLIC USE AND NORH GAMAY USE, WHENE INITIAL EXEMPTIONS RATHER THAN REPORDS AND REMAINED AND SERVICE OF BORGER, TAX IS REQUED TO THAT OF ADJACENT STATE. GALLON TAXED AT 2 CENTS, U, 507,000; AT 1, 0ENTS, 14, 094,000, 5/ RATE CHANGED FROM 5 CENTS TO 5,1 CENTS MARCH 11, 6/ GALLONS TAXED AT 5 CENTS, 3, 033,000; AT 5,1 CENTS, 85, U1,000, 7/ AVIATION RUEL TAXED AT 2,5 CENTS, 180,000 GALLONS, MOTOR FUEL TAXED AT 0,1 CENT (MCHIGHWAY USE REFUNDED 5 CENTS), 8,513,000 GALLONS, MOTOR FUEL TAXED AT 0,1 CENT (MCHIGHWAY USE REFUNDED 5 CENTS), 8,513,000 GALLONS, MOTOR FUEL TAXED AT 0,1 CENT (MCHIGHWAY USE REFUNDED 5 CENTS), 8,513,000 GALLONS, MOTOR FUEL TAXED AT 0,1 CENT (MCHIGHWAY USE REFUNDED 5 CENTS), 8,93,000 GALLONS, MOTOR FUEL TAXED AT 0,1 CENT (MCHIGHWAY USES, 10,000 GALLONS), 10,000 GALLONS, 10,0000 GALLONS, 10,000 GALLONS, 10,000 GALONS, 10,000 GALLONS, 10,

14.7 DIESEL PUEL TAKED AT 5 CENTS PER GALLON EFFECTIVE JULY 1. 15/ DIESEL PUEL TAKED AT 7,5 CENTS PRIOR TO JULY 1. TAKED AT REGULAR RATE THEREAFTE 16/ RATE CHANGED FROM 3 CENTS TO 4 CENTS JULY 1. 17/ GALLONS TAXED AT 3 CENTS, 35,693,000; AT 4 CENTS, 47,001,000. 18/ ANGUNTS GIVEN DO NOT INCLUDE 67,765,000 GALLONS OF LIQUID FUEL (KEROSENE, FUEL 01L, ETC.) TAKED AT 1 CENT PER GALLON BUT NOT SUBJECT TO THE 3-CENT TAX ON MOTOR-VEHICLE FUEL.

L,  $\underline{19}/$  FOUR CENTS PER GALLON REFUNDED ON MOTOR FUEL USED IN AVIATION,  $\underline{20}/$  TWO CENTS PER GALLON REFUNDED ON MOTOR FUEL USED IN INTRASTATE AVIATION,  $\underline{21}/$  WEIGHTED AVERAGE RATE,

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	,				MPILED FOR	R CALENDAR									ISSUED MAY 194
	TAX	RECE	IPTS FROM	TAXATION O	F MOTOR FL	)EL	01		R-FUEL TA	NECTION WIT	н				
STÀTE	RATE PER GALLON ON DECEMBER 31	GROSS TAX COLLEC- TIONS	DEDUC- TIONS BY DISTRIB- UTORS FOR EXPENSES 1/	GROSS RECEIPTS BY STATE	REFUNDS	NET RECEIPTS BY STATE	DISTRIB- UTORS' AND DEALERS' LICENSES	INSPEC- TION FEES 3/	FINES AND PENAL- TIES	MISCEL- LANEOUS RECEIPTS	TOTAL	NET TOTAL RECEIPTS	LESS TAX ON AVIATION GASOLINE	ADJUSTED NET TOTAL RECEIPTS	STATE
	CENTS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	1,000 DOLLARS	
LABAMA IRIZONA IRKANSAS IALIFORNIA	6 5 6.5 3	14,415 5,189 10,647 54,353	-	14,415 5,189 10,647 54,353	744 4,558	14,415 4,445 10,647 49,795	- • - 15	61 - 95	- 1 + 1	- - - 1	61 1 95 16	14,476 4,446 10,742 49,811		14,476 4,446 10,742 49,811	ALABAMA ARIZONA ARKANSAS CALIFORNIA
COLORADO CONNECTIOUT DELAWARE FLORIDA	4 3 4 7	8,961 10,193 2,288 24,323	- 51 	8,961 10,142 2,288 24,323	1,210 232 145 -	7,751 9,910 2,143 24,323	- 51 3 34	- - - 410			- 51 3 444	7,751 9,961 2,146 24,767	-	7,751 9,961 2,146 24,767	COLORADO CONNECTICUT DELAWARE FLORIDA
GEORGIA IDAHO ILLINDIS INDIANA	5/ 5.1 3 4	21,264 4,892 43,159 25,845	210 863	21,054 4,892 42,296 25,845	425 3,296 2,020	21,054 4,467 39,000 23,825	34 • •	- - 399 492	- 1	- 1 - 1	34 1 400 493	21,088 4,468 39,400 24,318	- 4 -	21,088 4,464 39,400 24,318	GEORGIA IDAHO ILLINOIS INDIANA
IOWA KANSAS KENTUCKY LOUISIANA	3 3 5 7	16,432 10,023 13,974 17,381	- 140 -	16,432 10,023 13,834 17,381	2,461 - -	13,971 10,023 13,834 17,381	62 15 -	- 106 - 82	- 2	- 35 -	62 156 2 <u>6</u> / 82	14,033 10,179 13,836 17,463		14.033 10.179 13.836 17.463	IOWA KANSAS KENTUCKY LOUISIANA
MAINE MARYLAND MASSACHUSETTS MICHIGAN	4 4 3 3	5,946 11,447 21,548 31,409		5,946 11,447 21,548 31,409	224 809 1,036 1,579	5,722 10,638 20,512 29,830	- - - 5		• - 7		• - 12	5,722 10,638 20,512 29,842	4 - - 4g	5,718 10,638 20,512 29,794	MAINE MARYLAND MASSACHUSETTS MICHIGAN
MINNESOTA MISSISSIPPI <u>7</u> / MISSOURI MONTANA	4 6 2 5	21,216 11,735 12,757 5,887		21,216 11,735 12,757 5,887	2,570 426 661 1,087	18,646 11,309 12,096 4,800	1	160 - 131 7	2 - 7 -		167 - 138 7	18,813 11,309 12,234 4,807		18,813 11,309 12,234 4,807	MINNESOTA MISSISSIPPI <u>7</u> / MISSOURI MONTANA
NEBRASKA NEVADA NEW HAMPSHIRE NEW JERSEY	5 4 4 3	11,828 1,459 3,643 25,162	89 28 - -	11,739 1,431 3,643 25,162	258 95 135 2,156	11,481 1,336 3,508 23,006	. 9 	112 23 -	- • • 1	- - -	154 23 62	11,635 1,359 3,508 23,068	50 - -	11,585 1,359 3,508 23,068	NEBRASKA NEVADA NEW HAMPSHIRE NEW JERSEY
NEW MEXICO NEW YORK NORTH CAROLINA NORTH DAKOTA	5 4 6 8/4	4,758 72,866 25,149 3,485	728	4,758 72,138 25,149 3,433	463 2,445 617 785	4,295 69,693 24,532 2,648	25 64 - 1	- - 1,017 66		- 7 21	25 64 1,024 88	4,320 69,757 25,556 2,736		4,320 69,757 25,556 2,736	NEW MEXICO NEW YORK NORTH CAROLINA NORTH DAKOTA
DHID DKLAHOMA DREGON PENNSYLVANIA	4 4 5 4	2/ 52,656 15,258 12,010 60,256	- 305 - 672	52,656 14,953 12,010 59,584	2,190 747 1,419 -	50,466 14,206 10,591 59,584		284 	5		289 6	50,466 14,495 10,591 59,590	- 9	50,466 14,495 10,582 59,590	OHIO OKLAHOMA OREGON PENNSYLVANIA
NODE ISLAND SOUTH CAROLINA SOUTH DAKOTA TENNESSEE	3 6 4 7	4,257 12,562 5,247 18,853		4,257 12,562 5,140 18,853	230 265 1,184 97	4,027 12,297 3,956 18,756	- - -	- 250 67 1,018		- - - 58	4 250 67 1,076	4,031 12,547 4,023 19,832	- 31 11 105	4,031 12,516 4,012 19,727	RHODE ISLAND SOUTH CAROLINA SOUTH DAKOTA TENNESSEE
EXAS ITAH VERMONT VERSINIA	4 4 4 5	52,939 3,793 2,679 19,005	530 58 -	52,409 3,735 2,679 19,005	7,220 - 1,174	45,189 3,735 2,679 17,831	- 1 -			19 - -	19 1 • 1	45,208 3,736 2,679 17,832	- 4g - 3	45,208 3,688 2,679 17,829	TEXAS UTAH VERMONT VIRGINIA
VASHINGTON WEST VIRGINIA WISCONSIN WYOMING	5 5 4 4	17,227 10,560 21,949 2,622	-	17,227 10,560 21,949 2,622	1,233 151 1,678	15,994 10,409 20,271 2,622	3 14 - 2	- 167		9 - -	12 14 167 2	16,006 10,423 20,438 2,624	- - - - цц	16,006 10,423 20,438 2,580	WASHINGTON WEST VIRGINIA WISCONSIN WYOMING
DISTRICT OF COLUMBIA	5	2,805	-	2,805	21	2,784	7	-	-	-	7	2,791	-	2,791	DISTRICT OF COLUMBI

1/ THE STATES FOR WHICH AMOUNTS ARE SHOWN MAKE ALLOWANCES TO DISTRIBUTORS FOR EXPENSE OF COLLECTING THE TAX. IN CONNECTICUT, KENTUCKY, SOUTH DAKOTA, AND UTAM ALLOWANCES OF 1, 2 1/4, 4, AND 3 PERCENT, RESPECTIVELY, OF THE TAX OTHERWISE GUE ARE MADE IN CONSIDERATION OF BOTH EXPENSES OF COLLECTION AND GALLOWARCESSES IN HANDLING. IN THESE STATES THE ALLOWANCES FOR EXPENSES ONLY HAVE BEEN ESTIMATED AS  $\frac{1}{2}$ , 1, 2, AND  $\frac{1}{3}$  PERCENT, RESPECTIVELY. 2/ STARS INDICATE AND UNTS LESS THAN \$500. 3/ FEES FOR INSPECTION OF MOTOR-VEHICLE FUEL, WHEREVER POSSIBLE, FEES FOR INSPECTION OF KEROSENE AND OTHER NON-MOTOR-VEHICLE FUELS HAVE BEEN ELIMINATED. 4/ INCLUSES FOR SON MOTOR-VEHICLE ARRIER FERMITS, REFUND OR EXEMPTION PERMITS, AND MISCELLANCEDS UNCLASSIFIED RECEIPTS.

5/ RATE CHANGED FROM 5 CENTS TO 5,1 CENTS MARCH 11. 6/ RECEIPTS FROM TAX ON LUBRICATIVE OIL, \$\$53,000, NOT INCLUDED IN THIS TABLE. 7/ SPECIAL COUNTY TAKES OF 3 CENTS PER GALLON IN HANCOCK COUNTY AND 2 OENTS PER GALLON IN HARRISON COUNTY, AMOUNTING TO \$175,000 IN 1339, ARE IMPOSED FOR SEXMALL PROTECTION AND ARE NOT INCLUDED IN THIS TABLE. 8/ RATE CHANCED FROM 3 CENTS TO L CENTS JULY 1. 9/ OHIO IMPOSES A 3-DENT TAX ON MOTOR-VEHICLE FUEL AND A 1-CENT TAX ON ALL LIVID FUELS. THE RECEIPTS FROM THE 1-CENT TAX APPLICABLE TO NON-MOTOR-VEHICLE FUEL (KERDSENE, FUEL OIL, ETC.) MERE \$641,000, THESE RECEIPTS HAVE BEEN ELIMINATED FROM THE TOTAL CITEM, WHICH REPRESENTS A LOENT TAX ON MOTOR-VEHICLE FUEL. 10/ WEIGHTED AVERAGE RATE.

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TABLE 140 4 1000	ISSUED MAY 1940			STATE	ALABAMA ARIZONA ARKANSAS CALIFORNIA	COLORADO CONNECTIOUT DELAWARE FLORIDA	GEORGIA IDAHO ILLINOIS INDIANA	IOWA KANSAS KENTUOXY LOUISIANA	MA INE MARYLAND MA SSACHUSETTS MICHIGAN	MINNESOTA MISSISSIPPI MISSOURI MONTANA	NE BRASKA NEVADA NEW HANPSHIRE NEW JERSEY	NEW MEXICO NEW YORK NORTH CAROLINA NORTH DAKOTA	OHIO OKLAHOMA OREGON PENNSYLVANIA	RHODE ISLAND SOUTH CAROLINA SOUTH DAKOTA TENNESSEE	TEXAS UTAH VERMONT VIRGINIA	WASHINGTON WEST VIRGINIA WEST VIRGINIA WOMING DISTRICT OF COLUMBIA AT LARGE	TOTAL	Inclust, Write Markensing, Jan Stenden, Jakul, Muelson Frietkak, Vincias are induced in the Figures from indiam, instituted v. Luciostava, Merkyon, Jaska, Ankinaka, Ankinaka, Karkonsk, Ankinaka, Karkonsk, Jaska Penkyonski, Ando Vinskink, Tolossi, Anto on Beakres, Neusch, Uscenda, Jaska Hanka, Karkonsk, Jaska Penkyonski, Ando Vinskink, Tolossi, Anto on Beakres, Neusch, Uscenda, Jaska Hanka, Karkonski, Ando Vinskink, Ando Vinskink, Ando Vinskink, Ando Vinskink, Ando Vinskink, Ando Karko, Uscenda, Ankinkonski, Ando Vinskink, Ando Vinskink, Ando Vinskink, Ando Vinskink, Ando Karko, Uscenda, Jaska Penkyos, Ankink, Ando Vinskink, Ando Vinskink, Ando Karko, Uscenda, Uscenda, Jaska Penkyos, Ankink, Ando Vinskink, Ando Karko, Uscenda, Jaska Penkyos, Ankinkos Beakraski Penkyos, Ankinkos Penkyos, Ankinkos Beakraski Penkyos, Ankinkos Beakraski Penkyos, Ankinkos Penkyos, An
		ANGE IN	HICLE HICLE	PER- CENT- AGE CHANGE	5005 8050 8050	00°+10	8.6 3.9 4.1	8.00°.4	2.5 2.5 2.5	15/ 13.4 4.8 5.2	-0.1 5.6	3.4 2.8 6.7	6°0°#	3.7 9.9 4.9	5080 5080 5080 5080 5080 5080 5080 5080	3.8 3.8 3.8 1.1 1.1 1.1	3.8	E FIGURES FI RECKER AND I S' REGISTRA IN CITIES IN CITIES D'ICED WITH MR D'ICED WITH MR MATICN PERIC
		VEAR'S CH	PRIVATE AND COMMENCIA MOTOR-VEHICLE REGISTRATIONS	INCREASE OR DECREASE	23, 482 2, 564 21, 034 95, 723	10, 713 20, 535 3, 914 28, 336	37,080 15,375 68,758 38,054	26,391 487 22,981 13,892	4,177 29,717 28,147 63,476	18,809 28,891 39,976 8,993	2, 347 2, 347 6, 923 27, 063	3, 904 71, 610 36, 255 2, 245	16,735 20,764 12,009 78,321	6,180 26,715 8,853 25,332	69,696 5,867 3,311 18,954	12,471 10,476 8,367 2,119 1,810	1,129,407	LUDED IN THI WITH DEALER: WITH DEALER: GH PERMITTEL T REGISTEREC ALLERS INCLL OWTH REGISTE
		1 93.8	REGISTERED	VEHICLES, PRIVATE PRIVATE ONMERCIAL	301,990 128,791 220,391 2.510,867	332,774 1440,335 64,078 1423,021	432,360 137,851 1,780,865 922,788	740.021 573.985 414.207 326.199	196,690 395,347 843,789 1,408,635	821,241 215,195 837,118 171,326	407,330 36,424 124,379 1.000,684	116,537 2,584,123 537,242 174,256	1.\$70.249 535.399 357.321 1.976.466	168,888 287,913 180,632 398,624	1.548.343 127.004 87.402 441.462	523, 328 275, 691 840, 291 80, 765 162, 863	9,485,680	CLES ARE INC CLES ARE INCLUBED RE INCLUBED RAYS, ALTHOU ITTED BUT NOUL THOU THOUL TR THOUL TR
			100	EXTRA SETS OF PLATES	- - -	g,176	2,166 - -	- - - -	- 16,904 1,903	3, 282			20,290 - 512 -	+	- 996	3,311	82,403 2	CECRAL VDH1 NIGINIAL VIGINIAL NIGINIAL NIGHTHEY A CHARGE CHARGE ALLERS PERM ALLERS PERM ALLERS PERM FIGURES WERE PASSENGER C
62		DEAL FOC! DO	TIONS AND PLATES	REGULAR REGIS- TRATIONS	3, 150 285 261 4, 591	3,858 2,957 747 2,729	420 388 4.363 2.587	1.941 2.068 782 326	8,679 3,253 1,903	1, 791 2, 823 2, 289 2, 289	1.4400 71 2.470	5, 289 5, 289 8, 705 542	4, 031 3, 701 656 29, 917	372 1,002 789 588	3,199 338 612 5,553	1,503 11,178 2,351 2,355 2,451	142,034	ALMAGER OF F VANUA SAND MOTORCYCLA MOTORCYCLA MOTORCYCLA MOTORCYCLA MOTORCYCLA SEMITRALLE SEMITRALLE SEMITRALLE SECATED BY THAT 1936 F THAT 1936 F THAT 1936 F
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		TOTAL	MOTOR WOTOR	PUBLIC, PRIVATE AND COMMERCIAL 2/	331, 742 356, 037 245, 707 2, 642, 006	345,884 465,346 69,109 458,615	477.713 156.820 1.863.486 969.593	774, 227 575, 980 546, 520 346, 520	203, 793 430, 095 874, 932 1, 475, 616	848.572 248.789 881,946 185,327		123,549 2,689,288 587,832 178,161	1, 910, 468 565, 864 376, 736 2, 082, 862	177,069 321,235 192,111 192,111	1.641.662 135.935 91.407 1469.518	546, 435 292, 484 859, 173 84, 990 167, 426 2, 250	31,009,870	ERIDOS ENDIM ERE TJE ALE ENDAR-YEAR ALE ENDAR-YEAR EVICUS YEARS EVICUS YEARS ALT FISH ANST REEATION OF A REEATION OF A REEATION OF A REEATION OF A STRATTON OF S STRATTON OF OF AND MUNICIPA
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TABLE MV-2, 1939 1584E MV-2, 1939		STATE		ALABAMA ARIZONA ARKANSAS CALIFORNIA <u>6</u> /		GEORGIA I DAHO I LLL INOI S I NYJIANA	IOWA KANSAS KENTUCKY LOUISIANA	MA INE MARYLAND MA SSACHUSETTS MI CHI CAN	MINNESOTA MISSISSIPPI MISSOURI MONTANA 12/			OH IO OKLAHOMA OREGON PENNSYLVANIA	RHODE ISLAND SOUTH CAROLINA SOUTH DAKOTA TENNESSEE	TEXAS UTAH VERMONT VIRGINIA	WASHINGTON WEST VIRGINIA WISCONSIN WYOMING DISTRICT OF COLUMBIA	PARTIAL TOTALS 16/	Image         26. July         7.70u         2.849         2.408         5.506         July         2.547         -611         FULL TOTALS           6         REDISTRATION RESIMANDE PROCEEDS OF STATE "VEHICLE LICENSE FEES", \$10, 994, 000, IMPCSED IN         ADDITION THE REQUEM RESISTANTION RESIGN \$1, 539, 000, IMPCSED IN         ADDITION THE REQUEM RESISTANCENT FEES OF \$11, 539, 000, IMPCSED FEES TO TO THE REQUEM REGISTRATION RESIGN \$1, 539, 000, IMPCSED FEES TO TO THE REQUEM REGISTRATION RESIGN TO THE REQUEM REQUEME WITH MOSE OF SASSIMENT VEHICLES, TRADUCES TO THE REQUEME WITH MOSE OF SASSIMENT VEHICLES, TRADUCES TO TAURENT FEES OF \$1, 039, 000, IMPCSED FEES TO TAURENT FEES OF \$1, 039, 000, IMPCSED FEES TO TAURENT FEES OF \$1, 039, 000, IMPCSED FEES TO TAURENT FEES OF \$1, 103, 000, IMPCSED FEES TO TAURENT FEES OF \$1, 039, 000, IMPCSED FEES TO TAURENT FEES OF \$1, 039, 000, IMPCSED FEES TO TAURENT FEES OF \$1, 000, 000, 000, 000, 000, 000, 000,	10.10 FEES OF LIGHT TRAILERS AND COMMERCIAL SOUTHAILERS ONLY. FEES OF COMMERCIAL FALL TRAILERS 10.000 WITH PROCE OF MORING FROMS. 112 FEES OF TACABES INCLUEDED WITH THOSE OF MORING FROMS AND MAINTAIN COMPLETE RECORD. FIQURES CUNTARE ESTIMATES SEPTLED BY STATE. 114 FEES OF TRACKS UNCLUED AND THOSE OF MORING FROMS AND MAINTAIN COMPLETE RECORD. FIQURES 114 FEES OF TRACKS UNCLUED AND THOSE OF MORING FROMS AND MAINTAIN COMPLETE RECORD. FIQURES 114 FEES OF TRACKS UNCLUED AND THOSE OF MORING FROM THOSE OF PASSEMER CARS. 114 FEES OF TRACKS UNCLUED AND FREES.
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STATE MOTOR-VEHICLE		MOTOR TRUCKS, TRACTOR TRUCKS, ETC.	1,000 DOLLARS	1,026 129 943 1,623	8/ 478 1.509 298 1.886	537 6,446 1.798	2,856 864 1,346	867 641 1.447 5.464	1.965 - 1,411 343	864 98 4,140	-			7.010 1481 1.412 1.412	1,143 1,104 2,911 201 108	96,632	- TION PERIC AR_YEAR PE ABLE FOR M JDE TRAILE	939, NOTE SS OTHERWIN AVE BEEN S WA, IMPOSE SS,000 IN SS,000 IN SS,000 IN RECIST IN RECIST IN RECIST
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	STAL	RECEIPTS, REGIS- TRATION AND OTHER FEES	1,000 1 DOLLARS 00	4,947 1,134 3,1140 24,6146							1.909 1 48.432 44 8.163 7 1.619 1						UI 2, U94 342 LECISTRATION P L-YEAR RECISTRATION RECISTRATION RECISTRATION RECISTRATION MILA ARE ALS	ISTRATION SES ARE IN AL & CISE M A & CISE M A & CISE D IN THIS UNTY OR LO THE MAJORI COLUMN ARE IN THE TA
	1	TR. 10	- 00	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~		101		22.27	2.02-	210	118	36.02		5 - 29		16/	LI S FOR REGI ALENDAR-YE A VEAR RE TION OF RE TION OF RE TOTAL MOTOI OF SULUMB	APR PART APR
		STATE		ALABAMA ARIZONA ARKANSAS CALIFORNIA <u>6</u> /	COLORADO CONNECTIOUT DELAWARE FLORIDA	GEORGIA I DAHO I LL INOIS I NDI ANA	10WA KANSAS KENTUCKY LOUISIANA	MA INE MARYLAND MA SSACHUSETTS MI CHI CAN	MINNESOTA MISSISSIPPI MISSOURI MONTANA 12/	NEBRASKA NEVADA NEW HAMPSHIRE NEW JERSEY	NEW MEXICO NEW YORK NORTH CAROLINA NORTH DAKOTA	OHIO OKLAHOMA OREGON PENNSYLVANIA	RHODE I SLAND SOUTH CAROLINA SOUTH DAKOTA TENNESSEE	TEXAS UTAH VERMONT VIRGINIA	WASHINGTON WEST VIRSINIA WEST VIRSINIA WEST VIRSINIA WYOMING DISTRICT OF COLUMBIA	PARTIAL TOTALS 16/	FULL TOTALS 1/ RECEIPTS ARE CONSIDERED CA FROM THE CALENDAR FROM THE CALENDAR 2/ SEGRECAT AND THE DISTRICT AND THE DISTRICT	3. Y. HE WOOR-JOB REDISTATION REES ARE INDUMENTED FEET ALREE. M 1939, YOFE JU, "WHERE NO FEES ARE INJURTED. THE REST OF BUSISTA REINOLUCION NITH THOSE OF AUTOMODILES, UNLESS OFTBANG SAFE REGARDED IN INJURDED. THE RESE OF BUSISTA REVISES ARE INJURDED. AND ROMANA, INPOSEDS ARE AND DETERD IN THIS DOLUM. RECEITS FRAM. FOR THE REVEAL ROME CAR SULESS OFTBANG SAFE REGARDED NO FREED IN SULES TOTALING. THE ADDITION TO A TOTAL VERTOR-SAFE ALCORDED SAFE AND AND THE ADDITION OF A GENERAL SAFES TATA. ARE NOT THALLORDED IN THIS TABLE. FINDEDSES OF THIS TAX REFE STATES OWNING, WROEDS AND A TOTAL ROMANA, THEORED AND A TOTAL ROMANA. S. J. IM MANY STATES COUNT OR LOLORDED THIS TAX REFE STATES ON THE SAFE AND A TOTAL OF A GENERAL TOTAL TOTAL ROMANA AND A TOTAL CHOREDS SAFE ALLORDED SHATES AT A TOTARS, OF SAFE AND NOT REPORTED ELSEMBLE. IN THE MALLER FOR SAFE ALLORDED SHATES AND ATTORS, OF SAFE AND NOT REPORTED ELSEMBLE. IN THE MALE. AND NOT REPORTED ELSEMBLE. IN THE MALE.

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	Ø	STATUS C	of fed AS	OF FEDERAL-AID AS OF MAY	D HIGHV Y 31, 19	HWAY P. 1940	HIGHWAY PROJECTS 31, 1940			
	COMPLETED DU	DURING CURRENT FISCAL	L YEAR	UNDER	ER CONSTRUCTION		APPROVED	D FOR CONSTRUCTION	z	BALANCE OF FINDS AVAIL
STATE	Estimated Totul Cost	Federal Aid	Miles	Estimated Total Cost	Federal Aid	Miles	Estimated Total Cost	Federal Aid	Miles	ABLE FOR PROJ- GRAMMED PROJ- ECTS
Alabama	\$ 6.784.354	*	283.7	\$ 6,808,072	\$ 3,651,252	224.1	\$ 1,496,570	\$ 745,980	63.1	# 3, 484, 641
Arizona Arkansas	2,393,890 5,117,999		127.7	2,093,534		91.0	86,950	46,480	5.2 53.0	1.525.366
California Colorado	5,910,428	3, 129, 390 2, 114, 735	92.2	7.044.277 1.923.528		123.4 55.2	2,318,266 643,519	1,178,000 277,474	53°E	4,036,664 3,207,225
Connecticut	1.343.854 938,628		31.5	1.036.072		7.0	873.077 898.058	412,448	22.7	1,261,963
Florida Georgia	3, 640, 769 4, 805, 674		41.7 240.0	3, 555, 867		114.7	822, 431 3, 165, 524	406,692 1.582,762	11. <sup>1</sup> 92.4	2,461,417 6,586,333
Idaho Illinois	2,209,950 9,392,358		114.2	1,178,327 8,028,484		92.2 164.0	492,509	279,607	42.6 80.4	2,040.278 4,567,571
Indiana	4,647,980 4,084,454		88.9 208.5	6,179,453 5,180,019		130.5	2.775.764 1.902.586	898,100	148.7	2, 379, 188 1, 872, 989
lowa Kansas Kentucky	4,422,161 3,368,541		231.9	2,753,068		120-11	5,866,205	2,918,157	369.6	4, 441, 249 3, 164, 847
Louisiana Maine	1,383,213		43.11 53.2	11.914.421		37.5	2,304,632 920,476	1,142,195	59.8 21.8	3, 196, 953 861, 746
Maryland	2,929,809		39.5	1.940.276		34.6	2, 343, 200	798.500	22.0	1.711.366
Massachusetts Michigan Minnesota	5,140,906 4,956,387		115.5	5,139,627 1,731,155		164.3	6,204,305	3,102,153 1,251,080	166.8	1,902,050 1,682,926
Mississippi Missouri Montana	6,030,168 4,126,910		261.5	6,310,428 4,501,580		273.C 151.8	1,783,160 5,096, <b>1</b> 84	769,862 1,890,960	111.6 160.6	2,525,046 5,604,260
Nebraska Nevada Nevada	1, 185, 255	2,332,962 1,001,138	418.0 57.8	5,449,599		585.6	2,323,162	1,158,406	332.1 5.0	3,277,365
New Jersey New Mexico New Mexico	2,552,381		15.5	5,564,998 1,501,097		17 00 00 17 10 10 10 10 10 10 10 10 10 10 10 10 10	172,620	271.265	55.1	2,145,319 1,931,204
North Carolina North Dakota Ohio	5, 750, 955 291, 677 6, 181, 667		353.3	5, 330, 166 2, 389, 943		2444.04 159.9	2,127,500 1,418,894 2,187,610 1,727,550	709,425	233.2 233.2	2,547,186 4,417,093 6,714,730
Oklahoma Ordana Pennsylvania	3, 653, 106 3, 033, 397 9, 609, 944		113.1	2,774,235 3,886,202 9,175,583		162.5	2,896,670 281,070 6,279,282	1,512,083	11.3	1, 235, 272 1, 839, 645 3, 805, 406
Rhode Island South Carolina South Dakota	672,284 2,756,138 3,390,132		329.2	1,181,937 2,064,007 3,278,840	590,000 988,239 1,864,180	11.6 126.5 393.5	561,095 942,963 2.407,120	280,016 4411,060 1,431,640	5.5 108.5 322.3	1,009,730 2,635,202 3,464,881
Tennessee Texas Utah	5, 182,969 14, 794,950 2, 607,850		112.7 763.4	2,925,700 10,263,939 860,730		66.0 547.9 50.3	1,620,332 1,249,075	810,166 597,050 1222,547	65.4 66.4 38.2	4, 353,971 8,497,102 1,199,173
Vermont Virginia Washington	738,188 2,511,751 2,501,685		18.4 82.2 39.6	1,250,998 3,117,371 3,818,299	625,287 1,493,696 2,008,429	38.5 71.8 59.3	324, 040 689, 674 1, 183, 093	155 444 323 547 629 300	01010 01010	2,431,360 2,431,360 1,181,745
W est Virginia Wisconsin Wyoming	2,150,397 5,150,397 1,562,428		53.0 187.6 141.3	1,809,850 5,023,976 1,888,836	897, 710 2,465,950 1,199,453	153.2	2,840,440 1,171,333 65,301	1,343,373 573,890 41,223	79.2	1,871,863 3,915,134 1,437,863
District of Columbia Hawaii Puerto Rico	705,318 705,318 736,989	351,590 308,866 351,635	14.09	173, 224 628, 220 1, 306, 457	86,612 315,397 646,785	1.8	427,200 433,940 138,912	177,488 215,300 67,545	3.3 7.7	432,435 1.614,698 869,455
TOTALS	191,651,144		7,104.6	200,206,673	98,649,696	6,532.7	92,793,782	45,119,888	3.743.5	143,927,339

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June 1940

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	BALANCE OF FINDS AVAIL.	ABLE FOR PRO- CRAMMED PROJ- ECTS	₩		270,667 565,420															୍ ରା 
S	Z	Miles	35-5 5-8 20-1	1.0	7.7 1.61	21.7	158.9 37.1 62.0	1. t	3.4 53.2 47.8	32.5	34.1 14.6	20.7	3.5	18.8 25.2 16.8	65.5	0°°7 171 0°°7	1	14.1	3.2	886.7
PROJECTS	D FOR CONSTRUCTION	Federal Aid	\$ 215,150 48,750 86,433	77,800 38 902	38,808 50,620 132,059	261,000 78.850	403,569 28,886 193,435	61,816 28.035	113,575 243,845 178,373	73,927 86,588	132,693 47,090	174.171	120,364 83,616 610,020	166,695 96,930 382,810	87,732	21,071 137,888 25,000	39,000 28,192	56, 754 225, 310	24,100 55,755	4,955,612
OR FEEDER ROAD , 1940	APPROVED	Estimated Total Cost	# μ32,650 71,045	149,817 80 124	106,095 101,240 294,117	521,700 157,770	857,161 57,772 680,533	133,950	228,890 487,690 356,745	198,914 153,102	265,386 54,015	417.741	265,100 156,003 1.240.040	361,500 165,907 767,145	222,119	42,142 290,473 75,730	133,400 91,770	113,508 461,874	48,200 113,278	10,585,783
EEDEI 40		Miles	18.9 20.7 8.7	32.8	1.8 10.5	6.0 74.1 29 <b>.</b> 1	291.9 9.0 31.9	25.7 4.0	10.1 80.5	52.6 75.9 52.7	20°5 20°5 20°5	18.3 26.9	76.1 73.6	45.6 41.3 57.0	3.6	163.9	10°4 30°4! 32°7	18°.b 4.7 39.0	8.6 12.9	1,811.9
	R CONSTRUCTION	Federal Aid	\$ 262,480 91,426 78,669	374,998 8,092 130,108	34,768 34,768 14,958 180,170	37,525 831,818 203,381	812,860 296,115 196,100	148,910 39,773 48,998	219,589 630,149 157,400	520,196 320,918 289,630	274,219 169,920 66,301	292,115 229,1448 995,315	431,828 34,895 971,606	325,546 203,647 851.077	115,001 238,145 9.712	57,198 577,058 20,500	98,529 242,820 217,793	155,084 160,190 232,715	1,096 137,108 119,025	13,166,527
SECONDARY OF MAY 31	UNDER	Estimated Total Cost	\$ 526,612 155,799 119.046	688,043 54,923 287,102	69,537 29,916 360,339	61,395 1,697,985 409,170	1,710,242 592,230 505,621	297,930 81,124 97,996	11,253,519 11,253,519 379,975	1,063,962 652,998 516,018	548,756 197,591 140,209	585, 440 367, 851 2.062, 718	860, 823 62, 121 1, 929, 662	613, 296 369, 156 1, 714, 364	230,055 608,940 14,680	114,396 1,178,388 31,870	280,092 537,794 414,109	311,219 321,053 386,241	3,192 273,208 244,135	26,456,113
L-AID AS	FISCAL YEAR	Miles	48.3 35.8 95.9	36.1 37.9 2.9	17-55	51.9 93.5 77.7	160.0 47.2 82.8	79.6 25.4	9.2 113.8 122.3	140.7 149.3 81.0	218.7 25.0 2.3	12.1 42.1 91.3	109.6 8.2 41.8	30.1 73.6 119.9	76.9 76.9	32.3 307.1 45.5	5°.€ 66.8 µ3.4	10.2 34.5 26.0	6.5 6.2 2	2,923. <sup>4</sup>
FEDERAL-AID AS	DURING CURRENT FISCA	Federal Aid	<ul> <li>4 μ30,989</li> <li>233,525</li> <li>827,256</li> </ul>	466,095 568,303 72,417	39,067 136,084 172,132	288,111 691,354 423,398	291,392 88,600 348,314	447,982 210,484 144,266	185,203 633,561 465,774	179,919 510,401 466,715	520,075 134,299 29,144	161,550 287,227 872.861	530,556 59,497 347,369	249,832 361,412 1.022,607	46,890 235,287 8,937	1,377,896 1,377,896 182,505	63,935 326,094 301,956	102,063 438,333 286,620	60,900 96,211 14,440	17,160,049
STATUS OF	COMPLETED DUI	Estimated Total Cost	\$ 1.081.969 327.954 981.558	850,189 1,115,228 172,310	84,115 888,923 363,706	523,519 1.549,557 896,572	609,288 177,233 1.244,012	924,552 443,074 306,943	373, 212 1, 307, 287 960, 455	359,900 1,036,115 831,054	1,102,133 164,206 58,755	329,558 469,280 1.818.792	1,068,033 114,601 702,537	481,426 636,928 2,134,408	93,827 578,846 16,229	956,289 2,799,513 312,283	138,763 680,335 581,590	207,328 882,223 470,702	122,504 193,033 30,220	34,553,067
ST		STATE	Alab <del>ama</del> Arizona Arkansas	California Colorado Connecticut	Delaware Florida Georgia	Idaho Illinois Indiana	Iowa Kansas Kentucky	Louisiana Maine Maryland	Massachusetts Michigan Minnesota	Mississippi Missouri Montana	Nebraska Nevada New Hampshire	New Jersey New Maxico New York	North Carolina North Dakota Ohio	Oklahoma Oregon Pennsylvania	Rhode Island South Carolina South Dakota	Tennessee Texas Utah	V crmont Virginia Washington	West Virginia Wisconsin Wyoming	District of Columbia Hawaii Puerto Rico	TOTALS

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U. S. GOVERNMENT PRINTING OFFICE: 1940

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## PUBLICATIONS of the PUBLIC ROADS ADMINISTRATION

Any of the following publications may be purchased from the Superintendent of Documents, Government Printing Office, Washington, D. C. As his office is not connected with the Agency and as the Agency does not sell publications, please send no remittance to the Federal Works Agency.

## ANNUAL REPORTS

- Report of the Chief of the Bureau of Public Roads, 1931. 10 cents.
- Report of the Chief of the Bureau of Public Roads, 1933. 5 cents.
- Report of the Chief of the Bureau of Public Roads, 1934. 10 cents.
- Report of the Chief of the Bureau of Public Roads, 1935. 5 cents.
- Report of the Chief of the Bureau of Public Roads, 1936. 10 cents.
- Report of the Chief of the Bureau of Public Roads, 1937. 10 cents.
- Report of the Chief of the Bureau of Public Roads, 1938. 10 cents.
- Report of the Chief of the Bureau of Public Roads, 1939. 10 cents.

## HOUSE DOCUMENT NO. 462

Part 1 . . . Nonuniformity of State Motor-Vehicle Traffic Laws. 15 cents.
Part 2 . . . Skilled Investigation at the Scene of the Accident Needed to Develop Causes. 10 cents.
Part 3 . . . Inadequacy of State Motor-Vehicle Accident Reporting. 10 cents.
Part 4 . . . Official Inspection of Vehicles. 10 cents.
Part 5 . . . Case Histories of Fatal Highway Accidents. 10 cents.
Part 6 . . . The Accident-Prone Driver. 10 cents.

## MISCELLANEOUS PUBLICATIONS

- No. 76MP . . The Results of Physical Tests of Road-Building Rock. 25 cents. No. 191MP. . Roadside Improvement. 10 cents.
- No. 272MP. . Construction of Private Driveways. 10 cents.
- No. 279MP. Bibliography on Highway Lighting. 5 cents.
- Highway Accidents. 10 cents.
- The Taxation of Motor Vehicles in 1932. 35 cents.

Guides to Traffic Safety. 10 cents.

An Economic and Statistical Analysis of Highway-Construction Expenditures. 15 cents.

Highway Bond Calculations. 10 cents.

Transition Curves for Highways. 60 cents.

Highways of History. 25 cents.

## DEPARTMENT BULLETINS

No. 1279D . . Rural Highway Mileage, Income, and Expenditures, 1921 and 1922. 15 cents. No. 1486D . . Highway Bridge Location. 15 cents.

No. 1400D . . Thighway Dhuge Location. To cents

## TECHNICAL BULLETINS

No. 55T . . . Highway Bridge Surveys. 20 cents. No. 265T . . Electrical Equipment on Movable Bridges. 35 cents.

Single copies of the following publications may be obtained from the Public Roads Administration upon request. They cannot be purchased from the Superintendent of Documents.

## MISCELLANEOUS PUBLICATIONS

No. 296MP. . Bibliography on Highway Safety. House Document No. 272 . . . Toll Roads and Free Roads. Indexes to PUBLIC ROADS, volumes 6–8 and 10–19, inclusive.

SEPARATE REPRINT FROM THE YEARBOOK

No. 1036Y . . Road Work on Farm Outlets Needs Skill and Right Equipment.

### TRANSPORTATION SURVEY REPORTS

- Report of a Survey of Transportation on the State Highway System of Ohio (1927).
- Report of a Survey of Transportation on the State Highways of Vermont (1927).
- Report of a Survey of Transportation on the State Highways of New Hampshire (1927).
- Report of a Plan of Highway Improvement in the Regional Area of Cleveland, Ohio (1928).
- Report of a Survey of Transportation on the State Highways of Pennsylvania (1928).
- Report of a Survey of Traffic on the Federal-Aid Highway Systems of Eleven Western States (1930).

#### UNIFORM VEHICLE CODE

- Act I.—Uniform Motor Vehicle Administration, Registration, Certificate of Title, and Antitheft Act.
- Act II.—Uniform Motor Vehicle Operators' and Chauffeurs' License Act.
- Act III.-Uniform Motor Vehicle Civil Liability Act.

Act IV.-Uniform Motor Vehicle Safety Responsibility Act.

Act V .- Uniform Act Regulating Traffic on Highways.

Model Traffic Ordinances.

A complete list of the publications of the Public Roads Administration, classified according to subject and including the more important articles in PUBLIC ROADS, may be obtained upon request addressed to Public Roads Administration, Willard Bldg., Washington, D. C.

		BALANCE OF	PUNDS AVAIL- ABLE FOR PROJECTS PROJECTS	\$ 881.219 397.816	1,701,550 922,522	1,426,798	2,570,505	1, 342, 089 1, 272, 748 1, 272, 748	279, 393 279, 164 825, 125	2,025,042 867,308 1,225,344	940.174 1.521.518	748.388 170.853	1,529,653 645,923	780,868	2,020,671 558,332 4,843,667	1.070.979	1,877,976 2,694,244	252,060 1,285,175 579,746	1,253,132 1,388,345	155,902 294,506 414,857	58,554,303
			Grade Crossings Protect- ed by Signals or Other- wise	7	-=~	12	4 5 5 5 t	2255	5 10 0	18		25	9 80	195	<b>H</b> 1	27	80	mmr	20	-	528
		NUMBER	Grade Crossing Struc- tures Re- construct- ed				N	N		ູດເດ	N		~		-				-		18
	CTION	4	Grade Crossings Lliminated by Separa- tion or Relocation		ۍ و <u>م</u>	v - '	1		=-	- 7	0 5 5		N	- 0	6-0	-	- m	-		-	80
CTS	APPROVED FOR CONSTRUCTION		Federal Aid	\$ 15.400 2.930	381, 152 25, 524 5, 643	153,408	53,156 133,915 172 97,172	249,925 185,919 233,426	570,153 139,758 6,400	310, 839 481, 534 310, 070	233, 150 863, 928 178, 767	38,117 91,981	225,737 20,902 360.845	77,010 110,270 686,780	549,382 32,000 701,000	209,568 130,925 64,480	34,534 254,000 4,350	12,043 77,623 21,910	113,000 267,661 294,000	111, 300 11, 810	9,680,507
G PROJE	APPRC		Estimated Total Cost	\$ 15,400 2,930	25,524 5,643	35,832	53, 156 196, 406	304, 444 185,919 233, 426	627,885 139,758 6,400	320, 890 481, 534 310, 070	233,150 1,319,348 178,767	38,117 92,236	225, 737 20, 902 405, 445	77,010 110,270 10,270	551,352 37,918 948,724	209,568 131,328 65,340	34,534 278,936 4,350	12,043 77,843 21,910	113,000 274,499 327,458	111, 300 14, 810	10,736,531
SIN	-		Grade Crossings Protect- ed by Signals or Other- wise		- t	= =	t 20 t	80 50 60		1		6		5			10.90		N		172
0SS		NUMBER	Grade Crossing Struc- tures Re- construct- or				r - 0			ma	- m	ຸ	1 13	~ ~		5	N	~~~~	ñ		61
CR08 1940	z	NN	Grade Crossings Eliminated by Separa- tu tion or co Relocation	10 m.	- 0 t	n arç	1== 5	N I 0	in a m	602	t 10 t	15. 08	500	19 01	nnö	50	m#	mo	CU 300	11	264
OF FEDERAL-AID GRADE CROSSING PROJECTS AS OF MAY 31, 1940	UNDER CONSTRUCTION		Federal Aid	\$ 766,227 198,841	1,192,630	20, 794 192, 154	314,413 2,100,755 806,789	177,738 795,304 995,759	1406.826 209.733 576.216	31,039 1,801,658 1,682,113	1,367,377 206,333	946, 195 4, 693 181, 212	542,654 230,046 3,099,667	913, 708 436, 880 2.084, 201	354,627 218,374 1.344,225	7,406 469,383 126,227	576,552 1,648,960 28,638	206,402 231,826 423,862	17.310 958.634 89.337	223, 249 579, 336	32,675,783
ERAL-AID AS OF M	IN		Estimated Total Cost	# 766,310 201,045	1,371,661 277,629 610,062	20, 794 20, 794 196, 653	345,006 2,261,860 806,789	246,260 795,782 995,759	460,321 209,733 608,009	31,039 1,801,658 1,683,207	290.905	946,195 4,693 181,248	542,654 230,046 3,177,007	913,708 436,880 2,155,153	355.527 307.391 1.344.225	7,406 469.383 126.227	576.552 1.720.768 28.638	206,402 233,033 425,362	17.310 1.004.757 89.337	8,868 223,256 584,007	33,670,653
DE	-		Grade Frotect- ed by Signals r Other- wise		00 00	- 7	58	194	17	11		35-		47	50	22	136	20	ci 1 8	-	885
FE	(EAR	NUMBER	Grade Crossing Struc- tures Re- construct- ed	N			5-02	ŧ	N	t no	-	đ	CU 60	5	m	m = w	am	m-	-	-	67
	FISCAL 1	IN	Grade Crossings Eliminated by Separa- tion or Relocation	1-1	6.00	~ ~ ~	mio m	± 0, 10	- m t	tert	rmo	19		0 ~ 00	<b>9</b> 01 01		50	80 M	-0-	-01-	275
STATUS	DURING CURRENT FISCAL YEAR		Federal Aid	\$ 1,033,332 316,972	1,339,199 624,117 33 008	1,839 1,28,094 1,28,094	2,442,431 861,372	1, 154, 302 992, 198 600, 627	119,788	490, 263 851, 833 496, 493	332,954 449,119 842,206	732,099 201,868 101,921	1,872,132	1,189,765 1,176,687 530,780	436,211 171,720 1,465,072	1445, 450 1449, 677 321, 217	2,450,399 385,643	27,207 638,340 341,562	361,481 878,511 120,314	317,500 166,306 148,840	29,835,128
	COMPLETED DUR		Estimated Total Cost	\$ 1,036,997 317,016	1, 343, 969 655, 359 47, 558	1,839 1,28,094 1,28,094	2,555,331 869,394	1,228,220 1,000,135 611,305	493,976 348,233 128,896	491.527 872,632 522,494	332,954 450,998 842,767	734,287 206,196 102,433	163,987 123,381 1,906,664	1,225,139 525,514 545,780	439,951 173,428 1,676,971	446,089 483,201 321,217	297,855 2,483,146 385,851	32,093 731,240 343,038	377, 241 889, 268 139, 774	317.500 168,936 19,040	30,793,478
			STATE	Alabama Arizona Arkansas	California Colorado Connecticut	Delaware Florida Georgia	Idaho Illinois Indiana	lowa Kansus Kentucky	Louisiana Maine Maryland	Massachusetts Michigan Minnesota	Mississippi Missouri Montana	Nebraska Nevada New Hampshire	New Jersey New Mexico New York	North Carolina North Dakota Ohio	Oklahoma Oregon Pennsylvania	Rhode Island South Carolina South Dakota	Tennessee Texas Utah	Vermont Virginia Washington	West Virginia Wisconsin Wyoming	District of Columbia Hawaii Puerto Rico	TOTALS



